

# *Scintillating Bolometer Crystal Growth and Purification for Neutrinoless Double Beta Decay Experiments*

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*This work has been supported by the US Department of Energy, Office of Nuclear Physics, SBIR grant No. DE-SC0015200*

*(Currently, we are between Phase II and Phase IIA)*

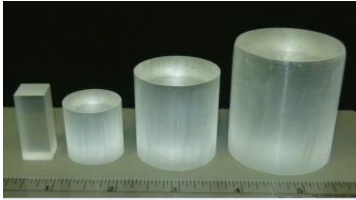
# Outline of Talk

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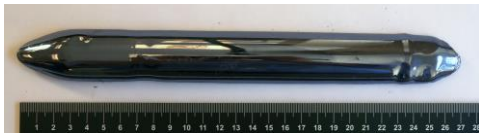
- **Radiation Monitoring Devices, Inc.**
- **Physics Motivation**
- **Crystal Growth (RMD)**
  - $\text{Na}_2\text{Mo}_2\text{O}_7$
  - $\text{Li}_2\text{MoO}_4$
- **Cryogenic Testing (MIT)**
  - $\text{Na}_2\text{Mo}_2\text{O}_7$
  - $\text{Li}_2\text{MoO}_4$
- **Plans**

# RMD Basic and Applied Research and Development

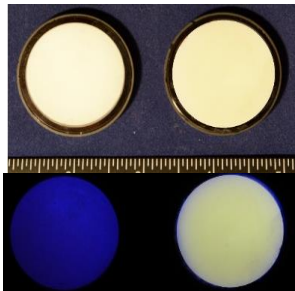
## Materials Science



Scintillators

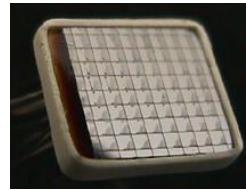


Semiconductors

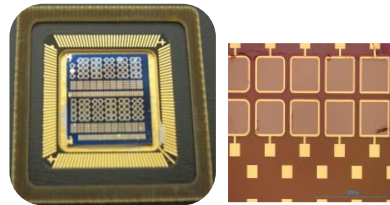


Imaging Screens

## Sensors



APDs SSPMs  
Photosensors

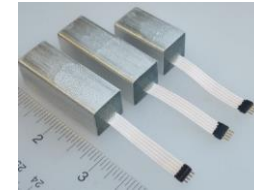


Wide Band Gap  
Geiger Photodiodes

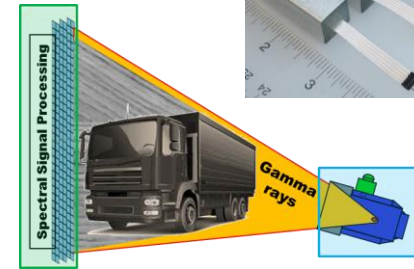


Surgical Beta-Probe

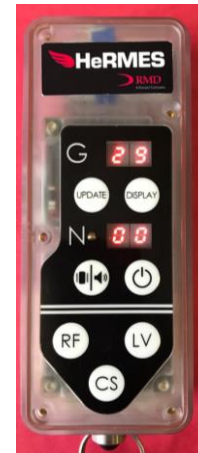
## Instruments & Systems



RadEye  
Detectors



HiRIS – High Resolution  
Imaging System

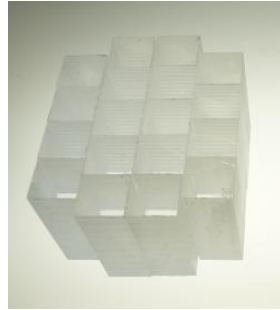
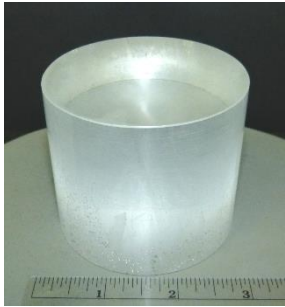


Hermes G/n  
w/ isotope ID

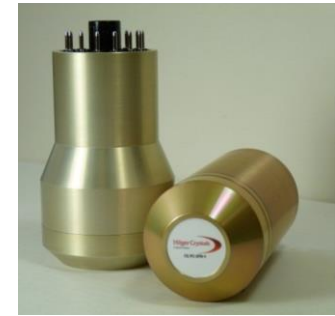


Robotic nuclear power  
plant concrete analyzer

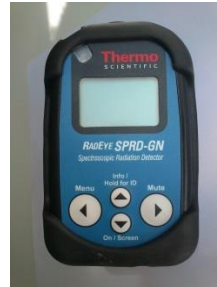
# RMD Commercial Products



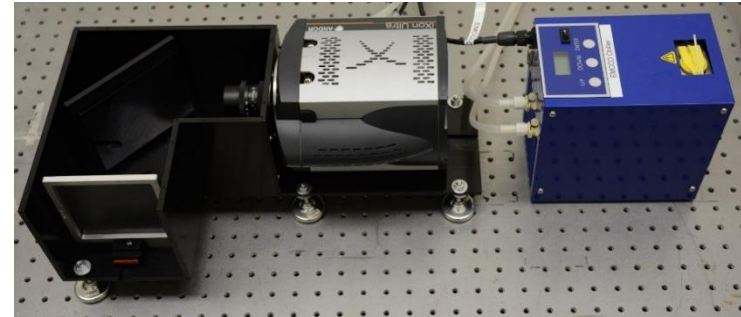
3" CLYC Crystals CLYC Pillars



Scintillation detectors



Thermo-Scientific



INL Neutron Imaging System



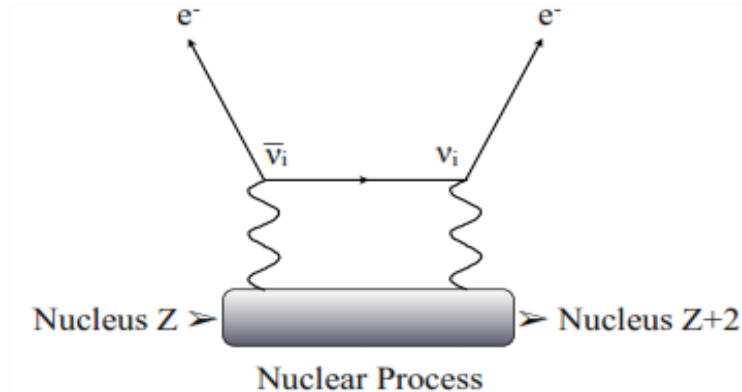
Target F500



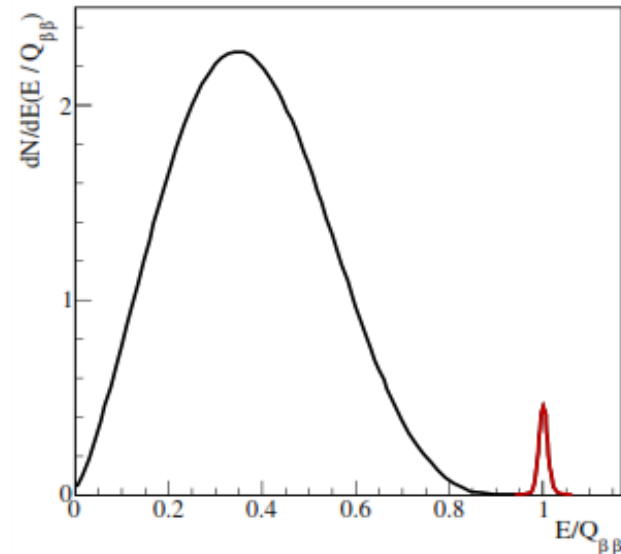
Zetec ECT power plant probe

# Hypothesized Process of Neutrinoless Double Beta Decay ( $0\nu\beta\beta$ )

- Feynman diagram for neutrinoless double-beta decay through light Majorana neutrino exchange



- Spectrum of electron energies from double-beta decay.
- The red section at the endpoint  $Q$  indicates those from neutrinoless double-beta decay.



**If  $0\nu\beta\beta$  exists, then the neutrino must be a Majorana particle (its own antiparticle)!**  
- This would require changes to the Standard Model of Particle Physics

# Selection of Isotopes with Double-beta decay

## Candidate Isotopes for $0\nu\beta\beta$ Experiments

element	isotope	end point energy (MeV)	% abundance
Ca	48	4.271	.187
Nd	150	3.367	5.6
Zr	96	3.35	2.8
Mo	100	3.034	9.7
Se	82	2.995	8.8
Cd	116	2.802	7.5
Te	130	2.527	24.6
Xe	136	2.457	8.9
Ge	76	2.039	7.8

$^{100}\text{Mo}$  half-life =  $7.8 \times 10^{18}$  y

$^{82}\text{Se}$  half-life =  $0.97 \times 10^{20}$  y

## Requirements for isotope

1. Must decay by double beta process.
2. Good natural abundance and ability to enrich.
3. High endpoint energy (above 2.6 MeV  $^{232}\text{Th}$  gamma ray).
4. Major constituent in a scintillating crystal.

$^{100}\text{Mo}$  has promising properties!

*Scintillating Bolometers are needed for better particle discrimination and background reduction in next generation experiments.*

# Na<sub>2</sub>Mo<sub>2</sub>O<sub>7</sub> (NMO) and Li<sub>2</sub>MoO<sub>4</sub> (LMO) Synthesis

1. MoO<sub>3</sub> 99.9995% + (Na<sub>2</sub>CO<sub>3</sub> 99.997% or Li<sub>2</sub>CO<sub>3</sub> 99.99%) High Purity Powders
  - $2 \text{ MoO}_3 + \text{Na}_2\text{CO}_3 \rightarrow \text{Na}_2\text{Mo}_2\text{O}_7 + \text{CO}_2$
  - $\text{MoO}_3 + \text{Li}_2\text{CO}_3 \rightarrow \text{Li}_2\text{MoO}_4 + \text{CO}_2$
2. Mix powders in a plastic bottle overnight on a roller
3. Press the mixture in a Teflon piston jig with a cold press to form a compact and dense mixture puck
4. Place and melt the puck inside a platinum crucible at 650C
5. Repeat steps 1-4 until crucible is sufficiently full

Cold Press



Puck generated

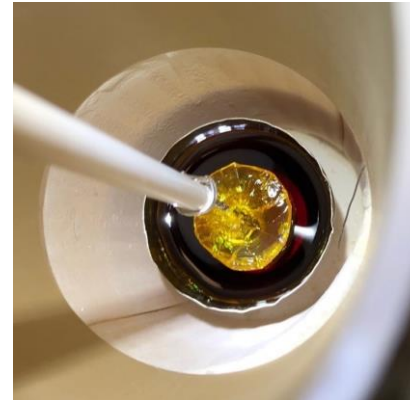
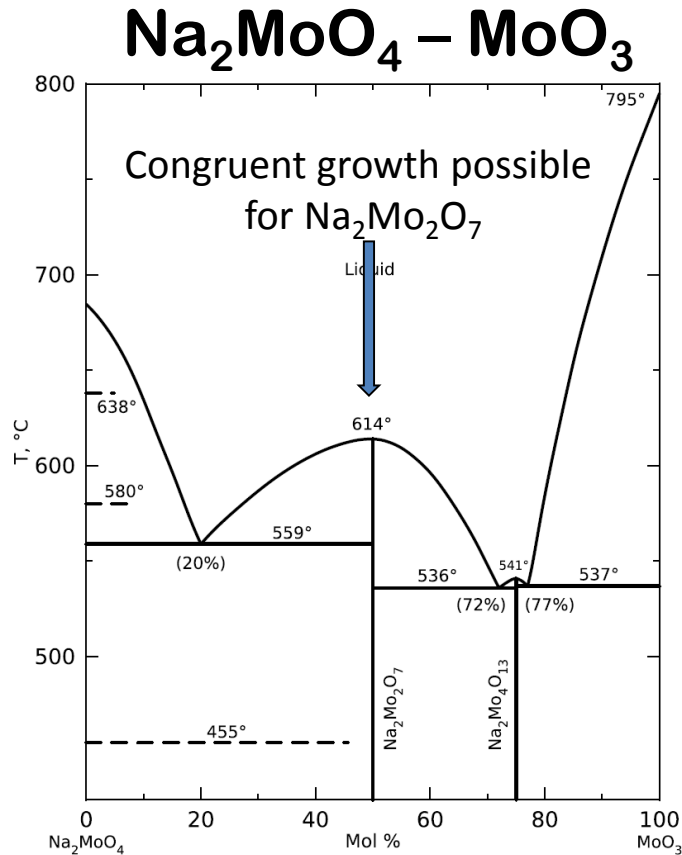


Puck melted  
in Pt crucible



# Na<sub>2</sub>Mo<sub>2</sub>O<sub>7</sub> Growth

Czochralski growth method used



First growth run made using Pt wire as a seed.



Initial crystal was cut into seeds for subsequent growth runs.

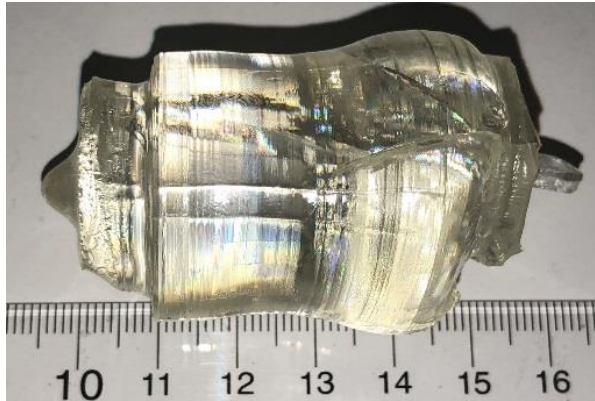
Structural phase change for Na<sub>2</sub>MoO<sub>4</sub>

Petrosyan *et al.*, *Russ. J. Inorg. Chem. (Engl. Transl.)*, **22** [10] 1542-1544 (1977).

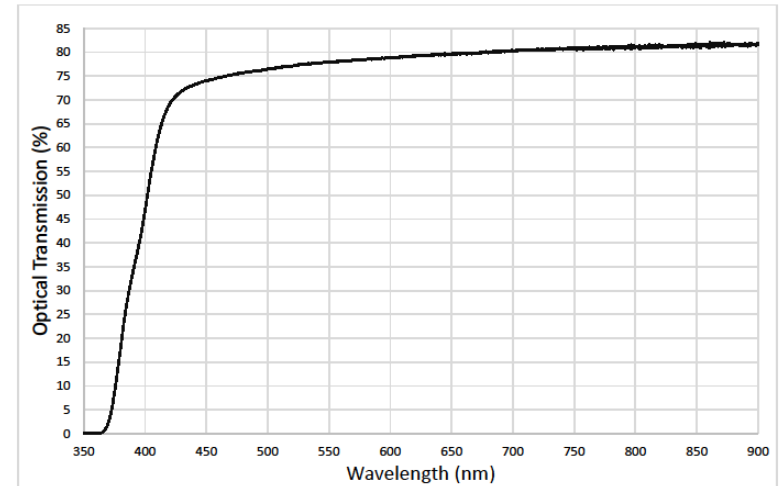


# Seeded Cz Growth of $\text{Na}_2\text{Mo}_2\text{O}_7$

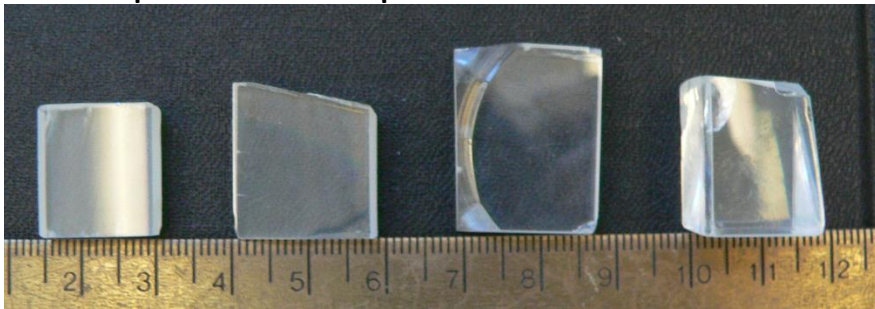
As-grown Ingot



Good Optical Transmission



Samples cut and polished for evaluation

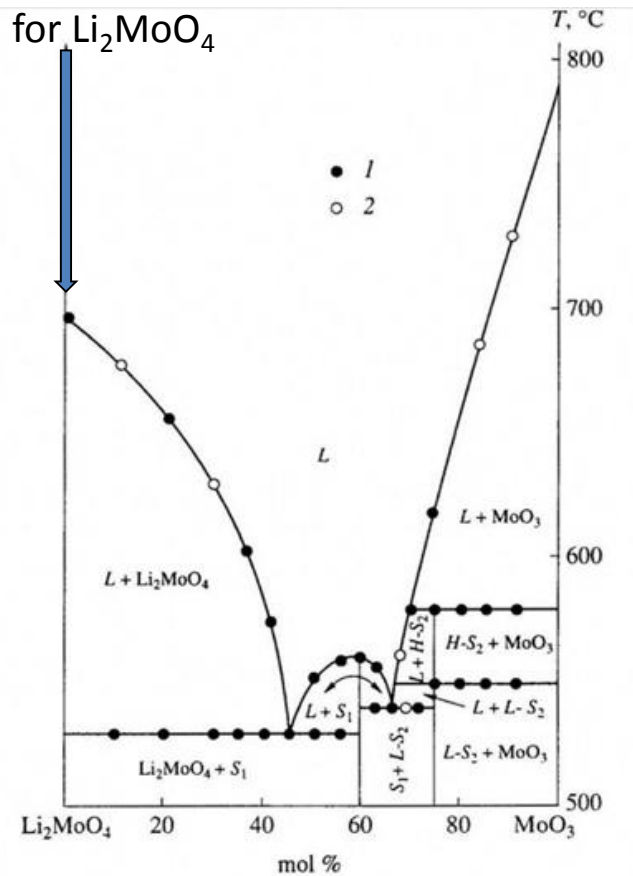


- Colorless transparent crystals are needed for best scintillation light yield.
- High purity and good stoichiometry are crucial for colorless crystals.

- ***Good quality crystals can be grown, but cracking is common.***

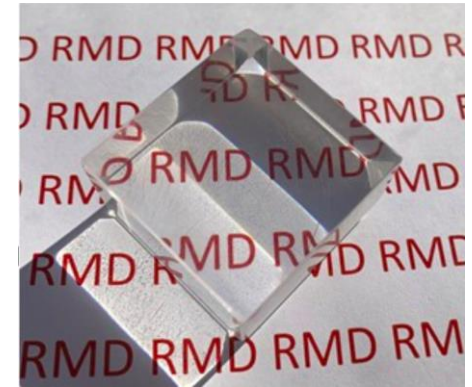
# Cz Growth of $\text{Li}_2\text{MoO}_4$

Congruent growth



No structural phase change  
for  $\text{Li}_2\text{MoO}_4$

Solodovnikov et al., Russ. J. Inorg. Chem., Vol. 44, No. 6 1999

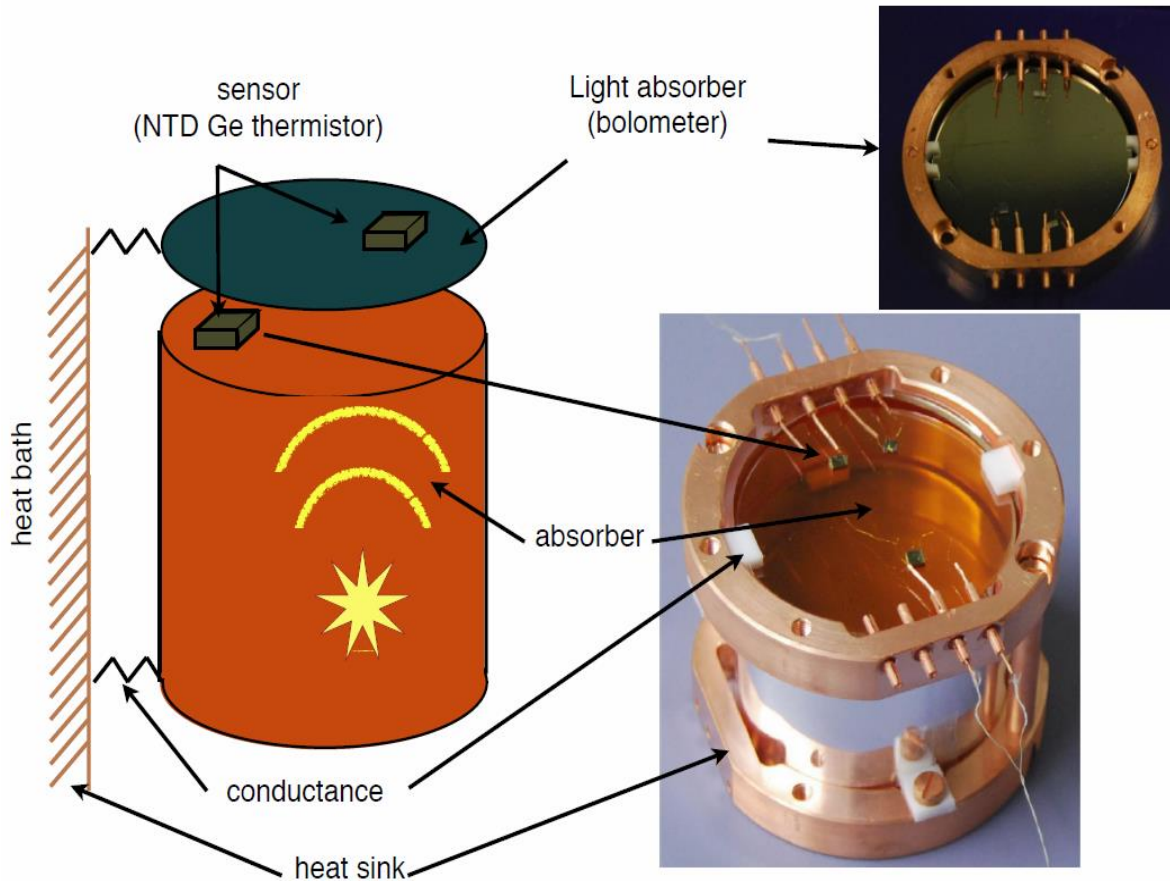


30 x 30 x 20 mm sample  
used for cryogenic testing

*LMO is less prone to cracking more conducive to manufacturing, as compared to NMO.*

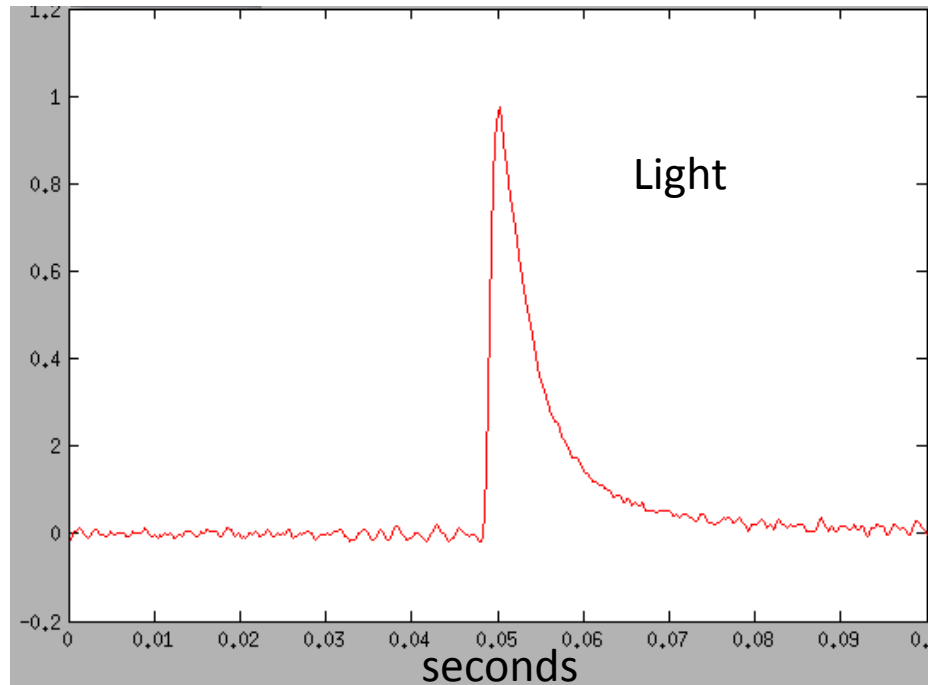
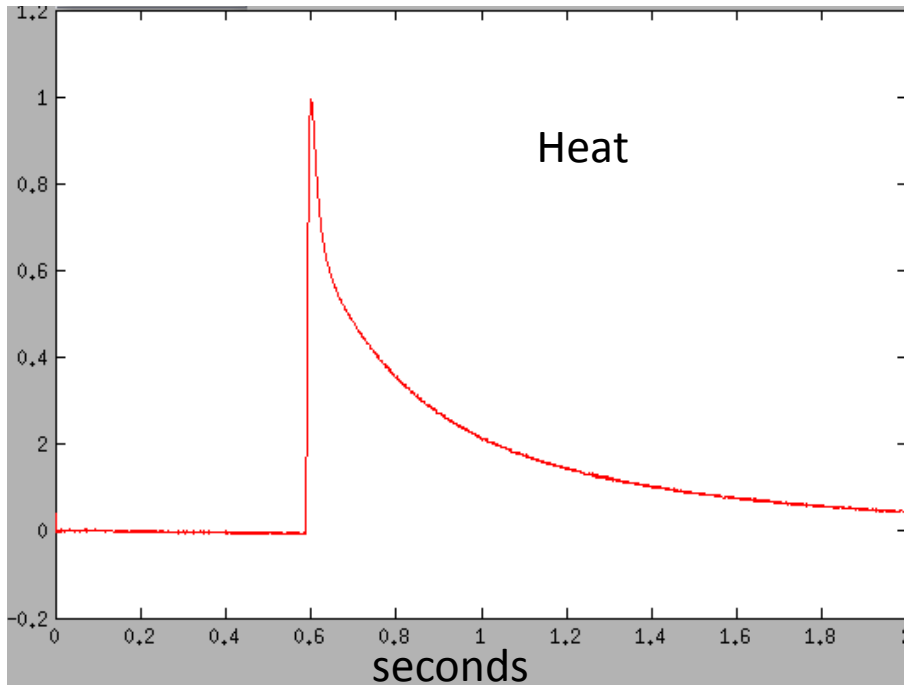
# Cryogenic Testing of Scintillating Bolometers

Above ground cryogenic testing at CSNSM in Orsay, France



- Samples held at  $\sim 20$  mK for multi-day testing.
- Light and heat pulses measured separately.

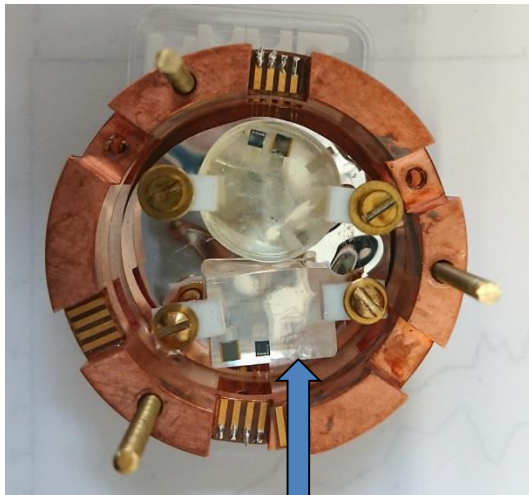
# Mean light and heat pulses from LMO



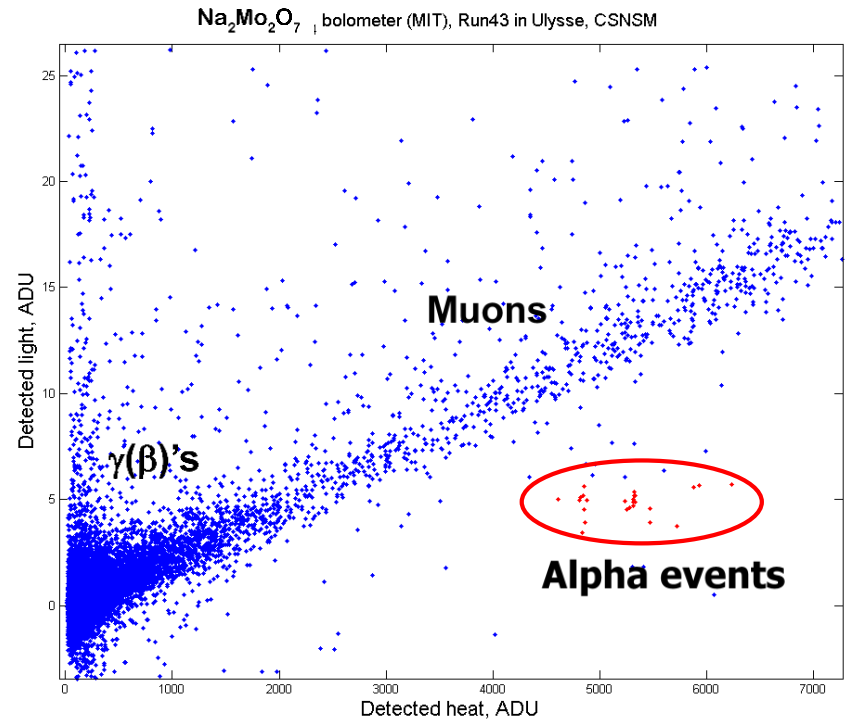
Light pulse is  $\sim 100x$  faster than heat.

# Good Particle Discrimination in Light-vs-Heat Plot

$\text{Na}_2\text{Mo}_2\text{O}_7$  mounted in cryogenic sample holder with Ge NTD devices.

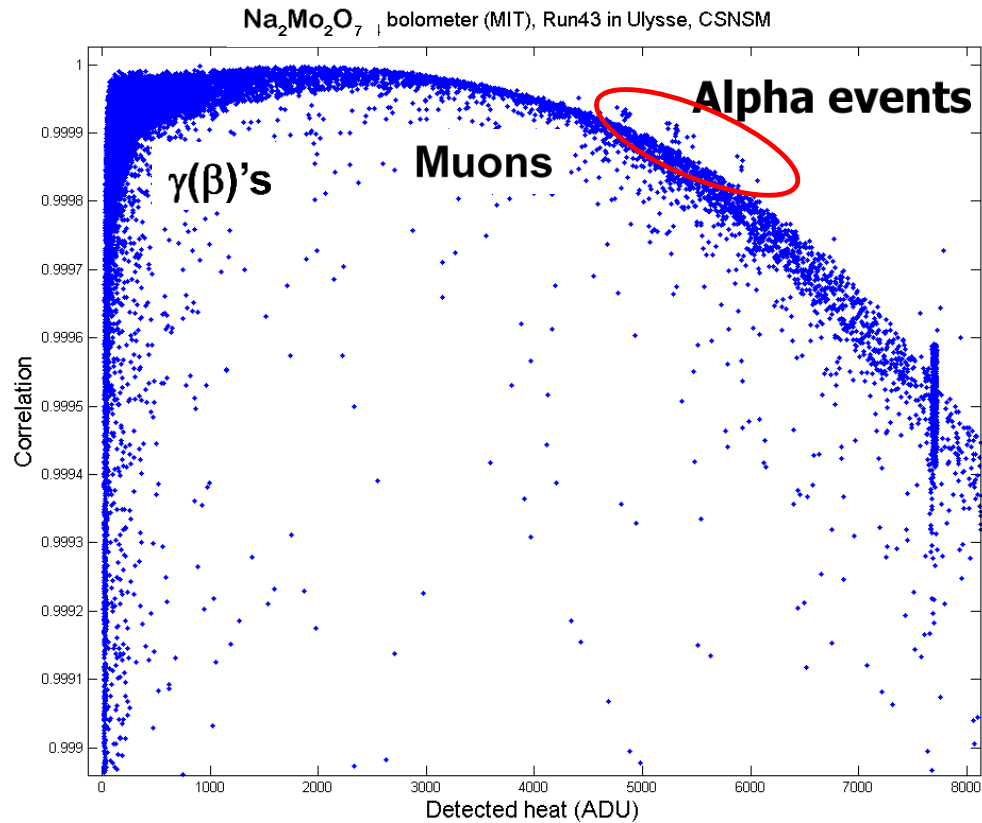


$\text{Na}_2\text{Mo}_2\text{O}_7$



- Alpha events come from U and Th decay chains from internal crystal background.
- Alphas are at energy similar to expected  $0\nu\beta\beta$  decay, so discrimination is crucial.
- Muon events will be shielded in underground laboratory.

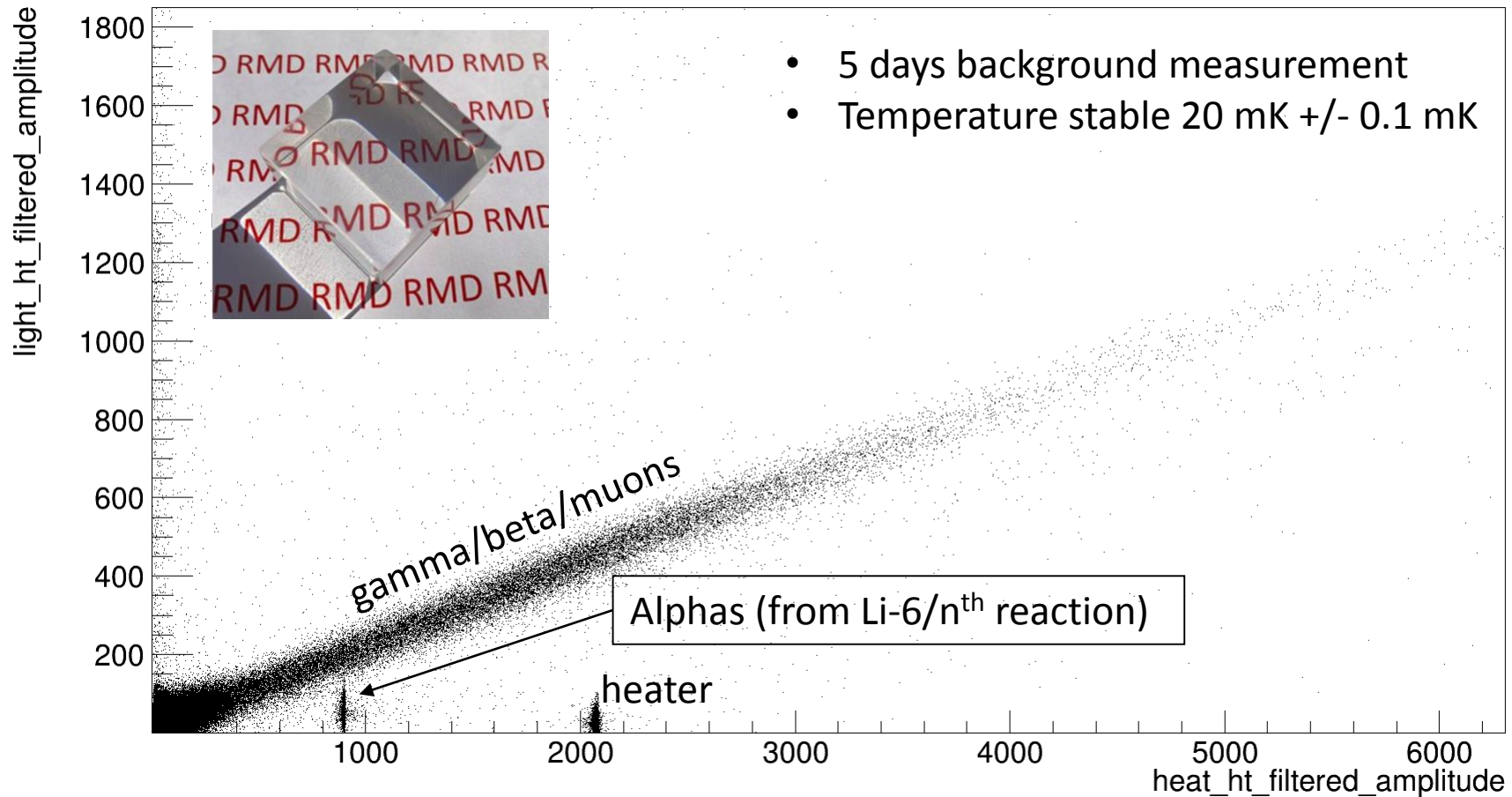
# Pulse Shape Discrimination Possible with $\text{Na}_2\text{Mo}_2\text{O}_7$



# Light versus Heat Chart for LMO

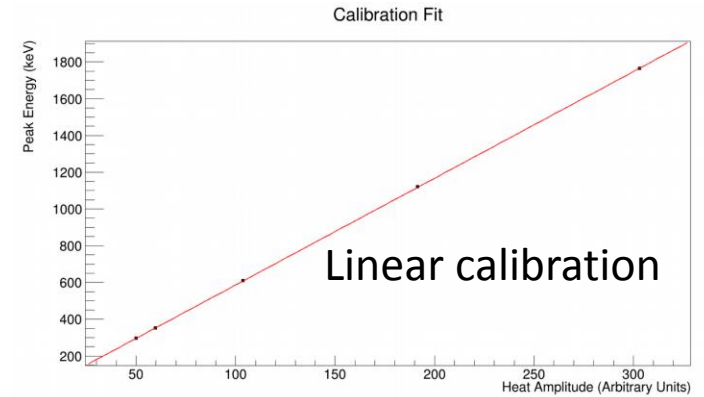
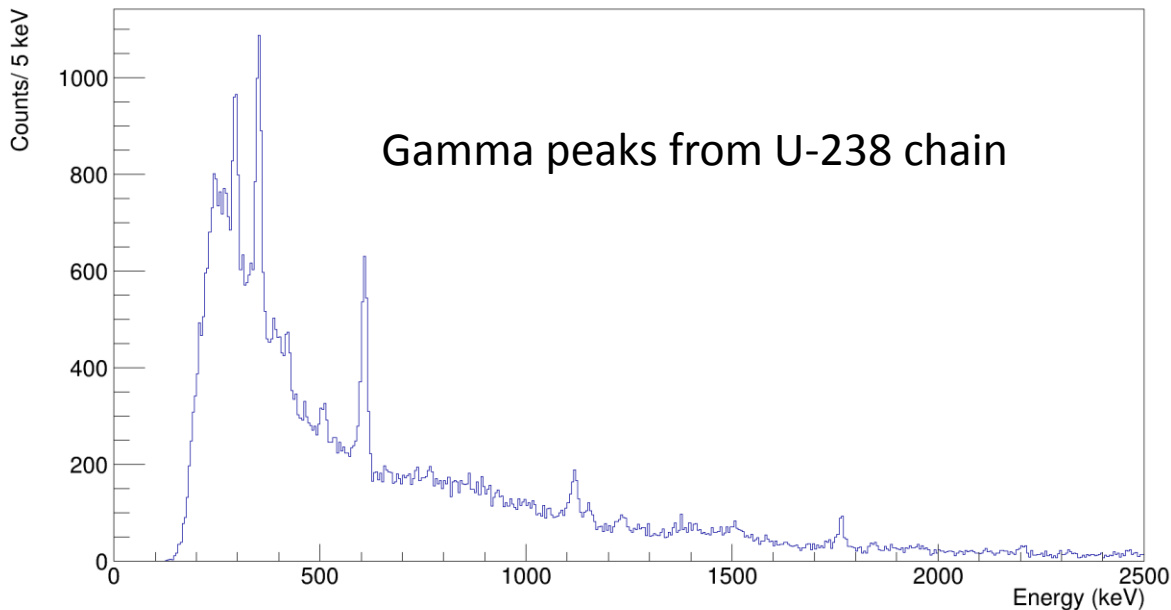
Good separation of alphas!

light\_ht\_filtered\_amplitude:heat\_ht\_filtered\_amplitude {heat\_ht\_correlation>0.93&&light\_ht\_filtered\_amplitude>0}



# Calibrated Heat Spectrum for LMO

Heat Channel Spectrum

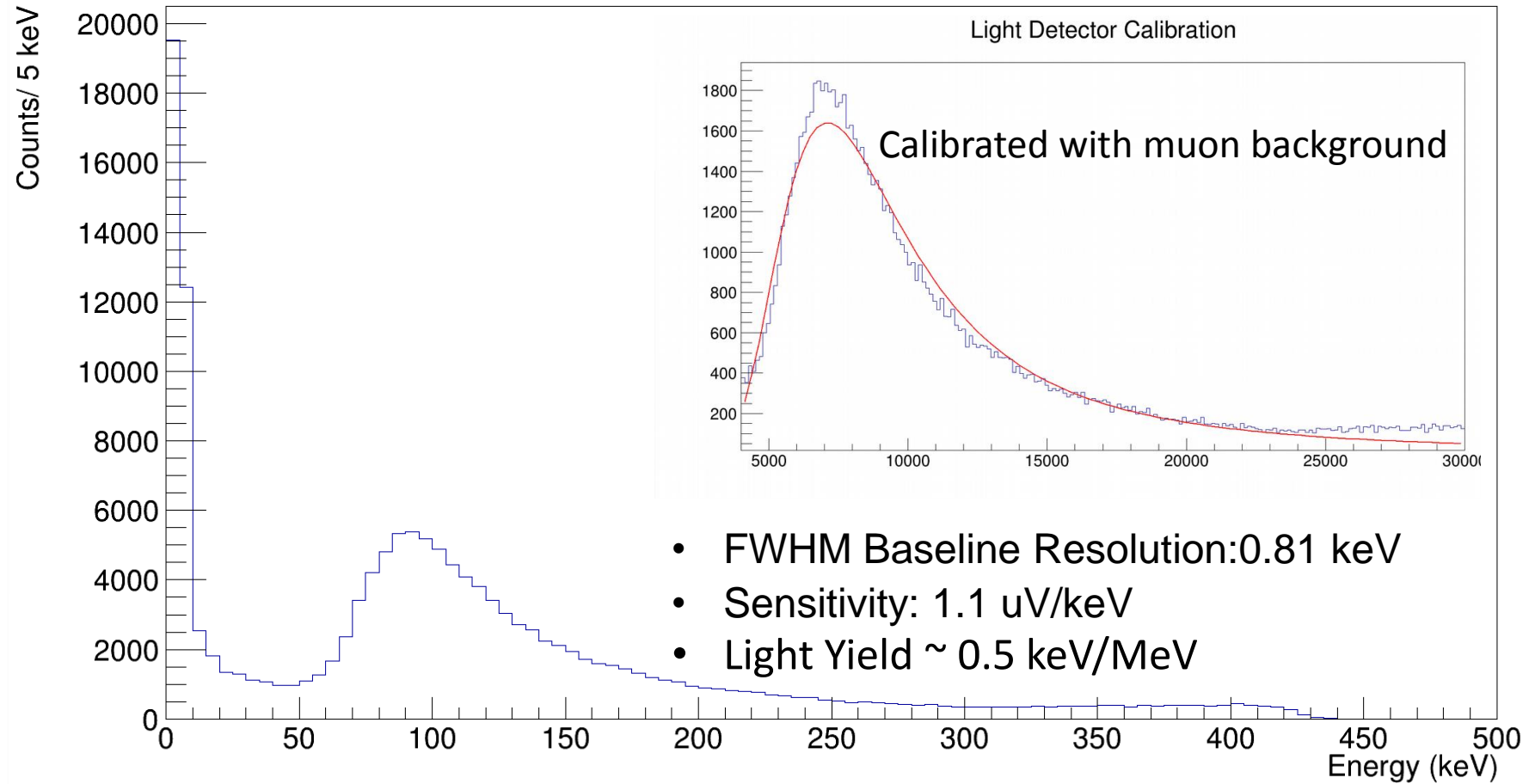


- Baseline FWHM: 10.4 keV
- Sensitivity: 11 nV/keV



# LMO Light Channel Spectrum

## Light Channel Spectrum



# LMO Internal Background Limits

## Alpha Contamination Limits

Chain/ Contamination	Nuclide	Q-Value (keV)	Counts	Limit on Activity (mBq/kg)	CLYMENE LMO-Small (mBq/kg)
Th-232	Th-232	4081.6 ± 1.4	4	<0.24	<0.5
	Th-228	5520.08 ± 0.22	2	<0.12	<0.55
U-238	U-238	4269.7 ± 2.9	5	<0.31	<0.72
	Ra-226	4870.62 ± 0.25	-	<0.12	<0.50
	Rn-222	5590.4	2	<0.12	-
	Po-218	6002.4	1	<0.07	-
	Po-210	5407.45 ± 0.07	6	<0.38	<1.7
Pt-190	Pt-190	3252 ± 6	2	<0.12	-

- Feldman-Cousins tables are used to set 90% limits
- Count limits are converted to activity limits with the exposure of **0.22 kg\*days**
- Ra-226 limit is set by assuming secular equilibrium with Rn-222
- Comparison is to CLYMENE (Exposure 0.039 kg\*days)
  - Accounting for different exposures, the two sets of limits are comparable
  - arXiv:1801.07909 [physics.ins-det]

# Summary and Plans

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- Single crystals of  $\text{Na}_2\text{Mo}_2\text{O}_7$  and  $\text{Li}_2\text{MoO}_4$  were grown by Czochralski.
- Colorless transparent crystals were obtained.
- Cryogenic testing of scintillating bolometers showed good light output, good alpha separation, and low internal radioactivity.
- On-going work will be focused on increasing sample size, reducing internal background, and incorporating enriched  $^{100}\text{Mo}$  for LMO Crystals.
  - Objective to become a fully qualified supplier for the CUPID project.