



A novel injection-locked amplitude-modulated
magnetron at 1497 MHz
DE-SC0013203 with Jefferson Lab
2/17/2015 through 12/16/2021 (NCE)

Magnetron R&D and Muons, Inc.



- Muons, Inc. company profile
- 1497 MHz magnetron
- NRL 3 GHz tunable magnetron
- Other magnetron R&D
- Summary



- Muons Inc.
 - Founded 2002,
 - subsidiaries - MuPlus, Mu*STAR
 - by Scientists from US National Labs
 - Funded by DOE contracts and SBIR-STTR grants
 - total of ~\$30M
 - Tools and technology for particle accelerators
 - 8 US university and 11 national lab research partners
 - extraordinary people work with us
 - Supported 18 post-docs and 7 Ph.D. students
 - SC accelerator-driven molten-salt nuclear reactors
 - Major focus of our companies



Work in Progress

- Magnetron commercialization based on innovations
- Ion Source commercialization – Contract negotiations for \$2M Italian Fusion Device underway
 - Phase III from Phase II Ion Source BES SBIR with ORNL SNS
- NP Phase I Sheet e Beam Probe tomography
- Mu*STAR Collaboration
 - Muons, ORNL, BNL, PNNL, JLab, VT, VCU, TAMU, Burns & McDonnell, Deep Isolation
 - Proposals to ARPA-E & NE for SC Linac Driven MS Subcritical Reactors
 - BES Phase I Molten Salt reference electrodes (Mu*STAR) with VCU



- Project delays
 - Change of ownership/focus of 1st manufacturing partner
 - Early retirement of key senior RF engineer
 - Covid-19
- 2021 Found new manufacturing partner
 - Richardson Electronics (RE) 10 miles from Company HQ
 - Equipment, tubes, and test assemblies moved to RE



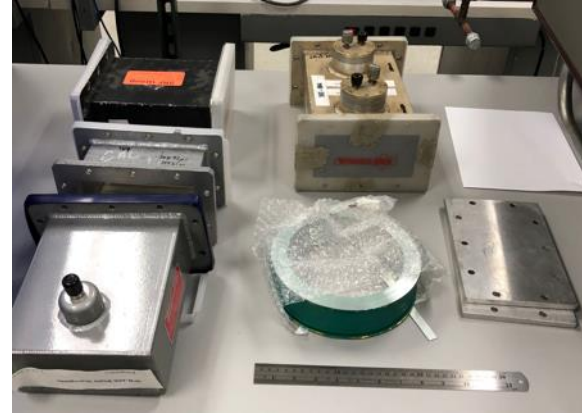
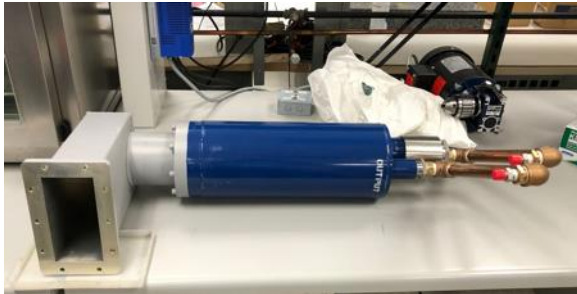
- Preparing to test at Richardson Electronics
 - Richardson has been around for a long time in the tube business.
 - They recently purchased and moved French tube facility to LaFox, IL (Covimag)
 - They called Rol and asked for help with the development of a 15 kW magnetron.





Muons, Inc. Status of the 1497 MHz magnetron

- JLAB facilities are not available right now, so 1497 MHz test equipment was moved from JLAB to LaFox along with the magnets we had delivered.





Material and Test Equipment

- Material moved in July and August to RE: Parts for the stainless steel anode which is the purpose of this Phase II: The amplitude modulated magnetron.



Aug 19, 2021



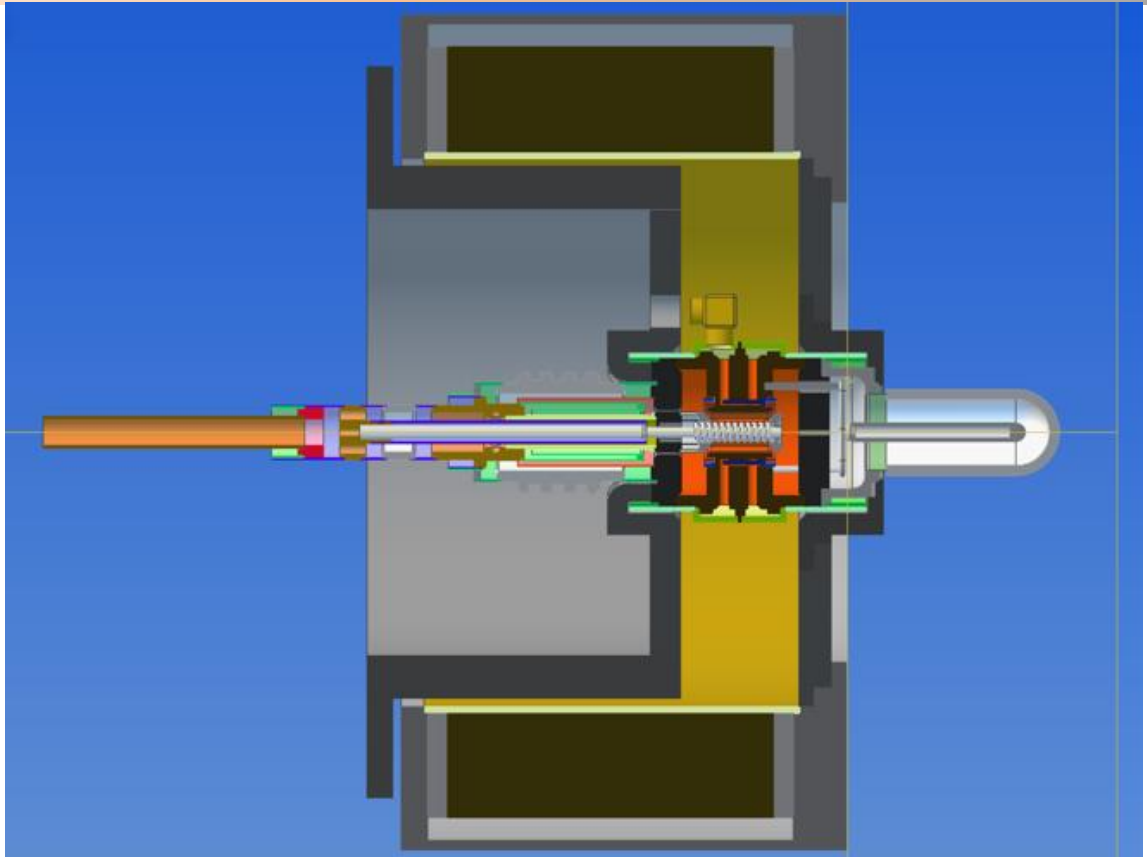
NP Exchange Meeting Aug 17-19





Final Assembly of the 1497 Maggy

- external solenoid now
- Permanent magnets later





Muons, Inc.

1497 MHz magnetron on RE Bakeout Station



Aug 19, 2021

NP Exchange Meeting Aug 17-19

- Milorad has modeled their magnetron and suggested improvements for Qext and magnetron performance.
- Our consultants Ron Lentz and Tony Wynn have added their input to the Richardson design issues.
- They in turn are providing test facilities and will help in the development of our other magnetron related projects.

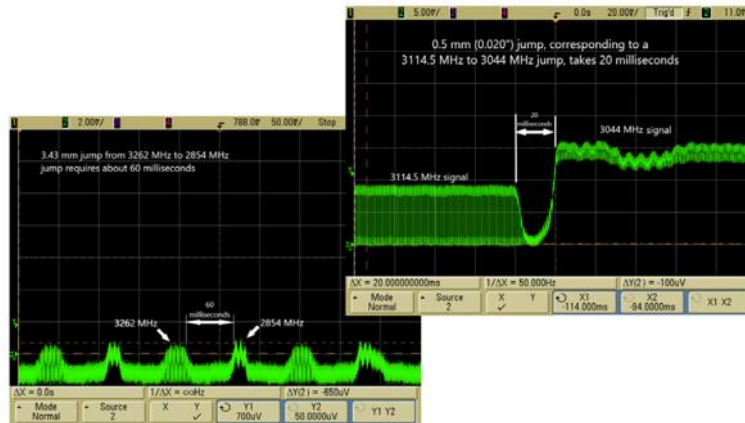


- 1497 MHz Bench Tests Underway
- 1497 Setting up Power Tests (using JLab load)
- 1497 MHz s.s. Anode Tube braze and test
- 3 GHz NRL tube preparations for assembly/tests
- 2.45 GHz RE tube improvements being tested
- 325-350 MHz tube ready for assembly/tests



NRL Tunable Magnetron

- Muons, Inc is developing a 1500 Watt 3 GHz tunable magnetron for NRL: goal of 10% at < 5 ms



- 3262 MHz to 2854 MHz in 60 ms
 - 3.43 mm
 - 408 MHz in 60 ms or 6.8 MHz/ms
- 3114 MHz to 3044 MHz in 20 ms
 - 0.5 mm
 - 70 MHz in 20 ms or 3.5 MHz/ms

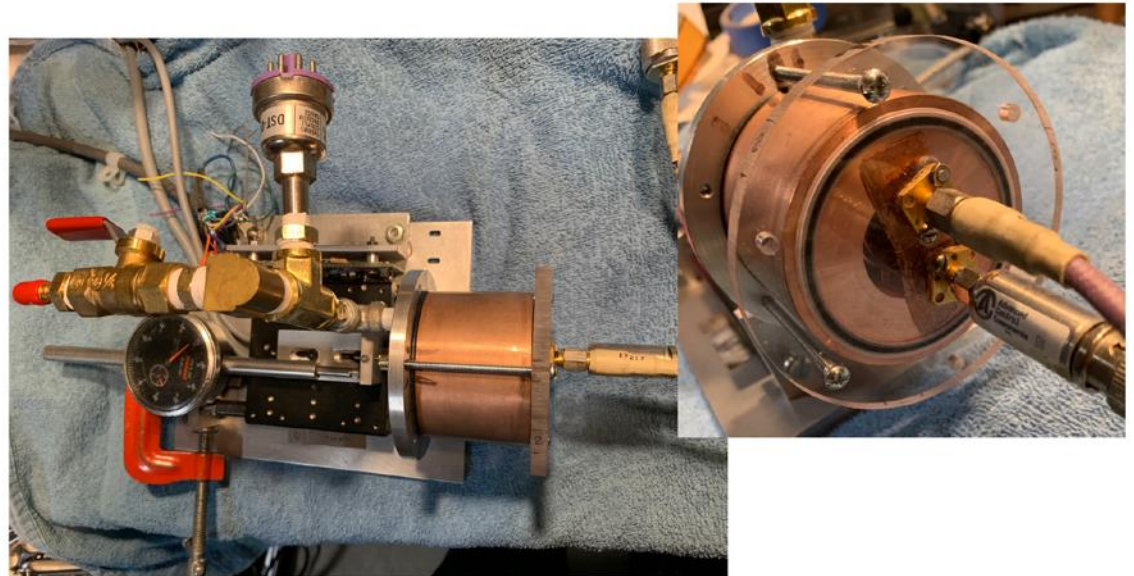


- Ph I and Ph II DOD STTR with Ph III contract
 - Enabled by the 1497 MHz NP STTR that is the subject here
- Investigated motors for strength and positioning
 - Initial PI linear motor strength maxed out
 - H2W Voice Coil Motor final choice for strength.



Muons, Inc. NRL Tunable Magnetron

- Anode test assembly for studying vacuum forces
- Impact on the PI motor and tuning range/speed

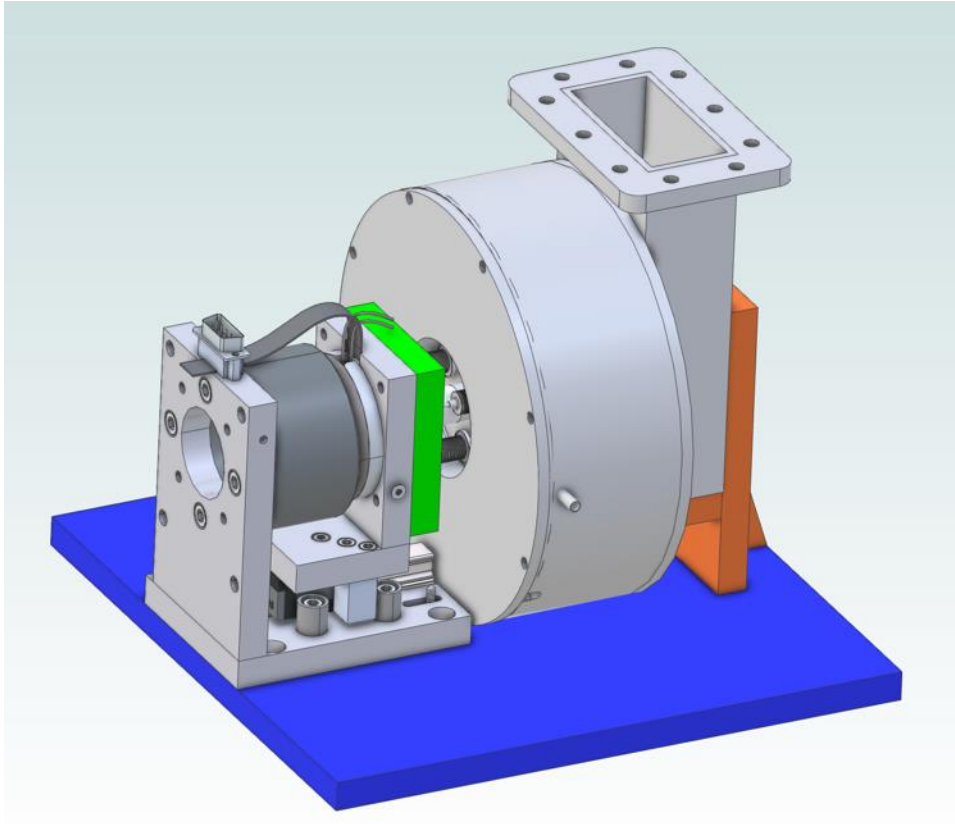




Muons, Inc.

NRL Tunable 3 GHz Magnetron

(10in cube)



Prototype with electromagnet
Completion in December

Aug 19, 2021

NP Exchange Meeting Aug 17-19

16



Other Magnetron R&D

- 350/325 MHz tube (most parts built, need brazing etc.), possible customers are
 - Niowave for Molly-99 production,
 - European Spallation Neutron Source for efficiency improvements,
 - SE Asia Chemistry applications,
 - Mu*STAR, and
 - FNAL PIP
- Kazakevitch study of subcritical voltage magnetrons to drive Hi-Q superconducting RF cavities
 - Patents on subcritical voltage magnetron operation
 - Experimental Development underway - CRADA with Fermilab at TD



- 1497 MHz tube getting ready for tests at RE
 - Then to JLab to be tested as CEBAF klystron replacement
 - S.S. anode version to be constructed and tested
- NRL tunable magnetron scheduled for December completion
- Other magnetron R&D projected to be at RE