

# GaAsSb/AlGaAs Superlattice High-Polarization Electron Source

Contract # DE-SC0007501

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Collaborator: DoE Jefferson Lab

DoE SBIR/STTR Exchange Meeting  
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# SVT Associates Company Overview

Founded in 1993 as Molecular Beam Epitaxy (MBE) equipment provider

- Originated from Perkin Elmer Physical Electronics MBE Group
- One of today's leading MBE suppliers by continual product development
- Over 160 MBE systems now in the field
- Strong UHV hardware, epitaxial growth, and thin film expertise
- Technology Driven Company
  - >30% employees are PhD scientists (currently 30 employees total)
  - Key engineers > 25 years experience in MBE and UHV technology
- Diverse system product line spanning Molecular Beam Epitaxy (MBE), Thin Film Deposition (i.e. ALD, PVD, PLD and Solar), and In-situ Thin Film Monitoring
- Only MBE Company with System, Components, Process, In-situ Monitoring Expertise with our own Applications Laboratory and Characterization Facility



# SVT Facilities and Capabilities

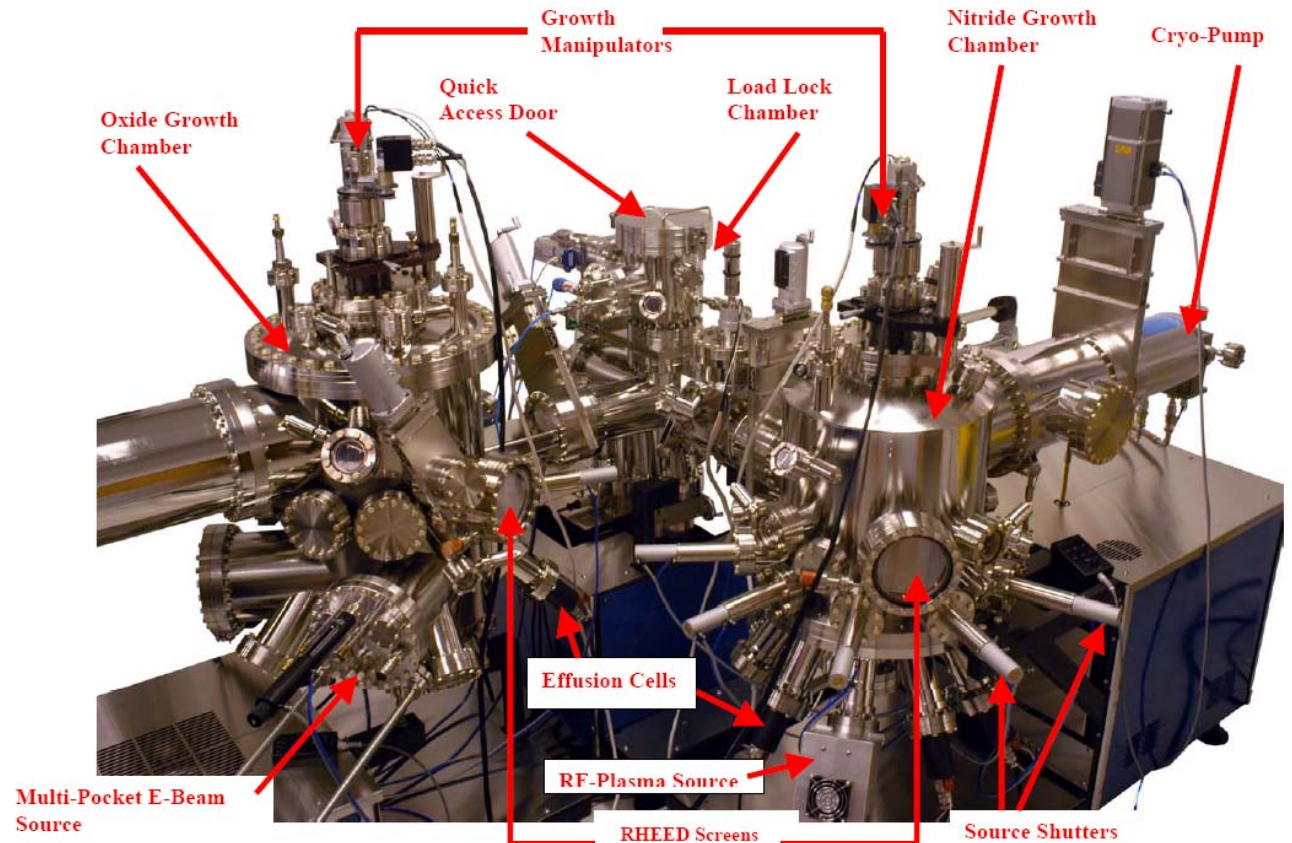
- Material deposition systems: MBE  
PLD, ALD

Established know-how:  
8 Applications Laboratory MBE  
systems producing world class  
epitaxial growth, feeding  
requirements back to equipment  
designers

- Complete semiconductor  
material characterization facility:  
HR-XRD, FTIR, Hall, Low-temp  
probe station, Semiconductor  
parameter analyzer,  
ellipsometer.

- Device Fabrication

Class-100 clean room, ICP dry  
etcher.



Dual Oxide - Nitride MBE



# Semiconductors Research at SVT

- US government, industrial research grants, and internal programs
- Established research collaboration with many universities: Illinois, North Carolina State, Florida, Stanford ...
- Highly technically oriented, PhD scientists & engineers
- > 100 book chapters, publications and presentations
- Significant Antimonide, Nitride and ZnO accomplishments
  - High power HEMT & MOSHEMT
  - Commercialized solar blind UV detector products
  - High efficiency photocathode
  - Innovative LED utilizing Quantum Structures
  - New mid Infrared Laser and Photodiode
  - Rainbow colored MgZnCdO



# Program Overview

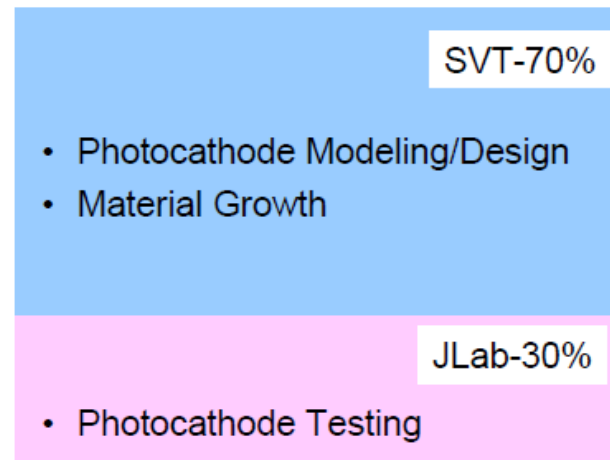
**Program title: GaAsSb/AlGaAs Superlattice High-Polarization Electron Source**

## Ultimate goal:

cw polarized electron sources with >80% polarization and > 10 mA beam current

## Present Applications:

- DoE needs: high energy accelerators
- Spintronics



## Potential Applications:

- Surface analysis
- Quantum computing
- Magnetic imaging



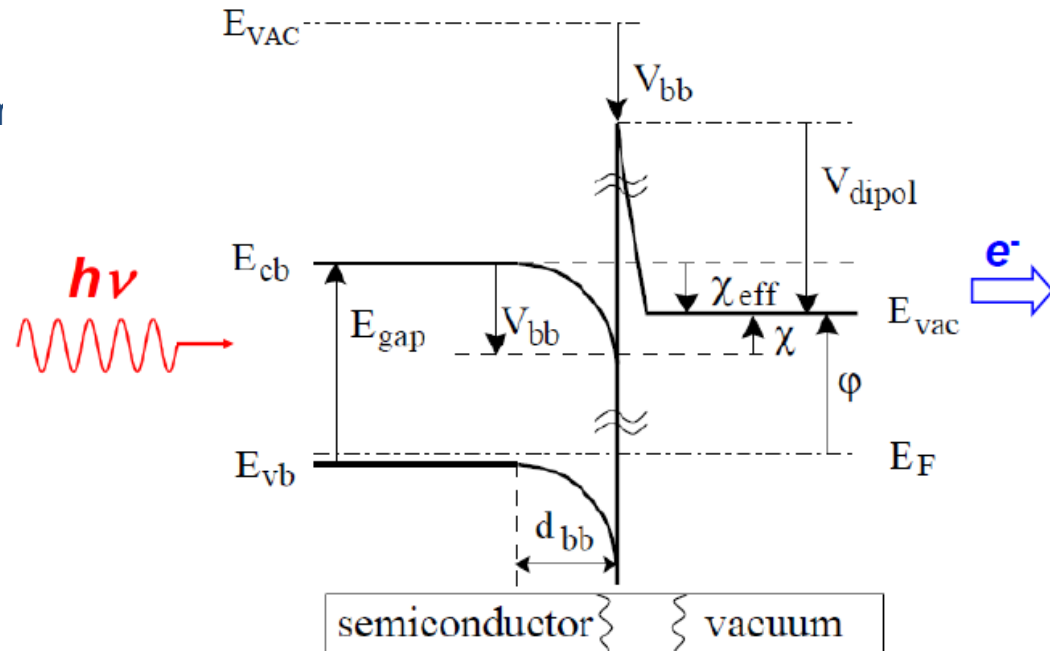
# Photocathode - General Properties

Photons → free electrons in vacuum

1. Optical absorption
2. Electron transport to surface
3. Escape from surface to vacuum

Two aspects of emitted electrons in polarized photocathode: density and spins

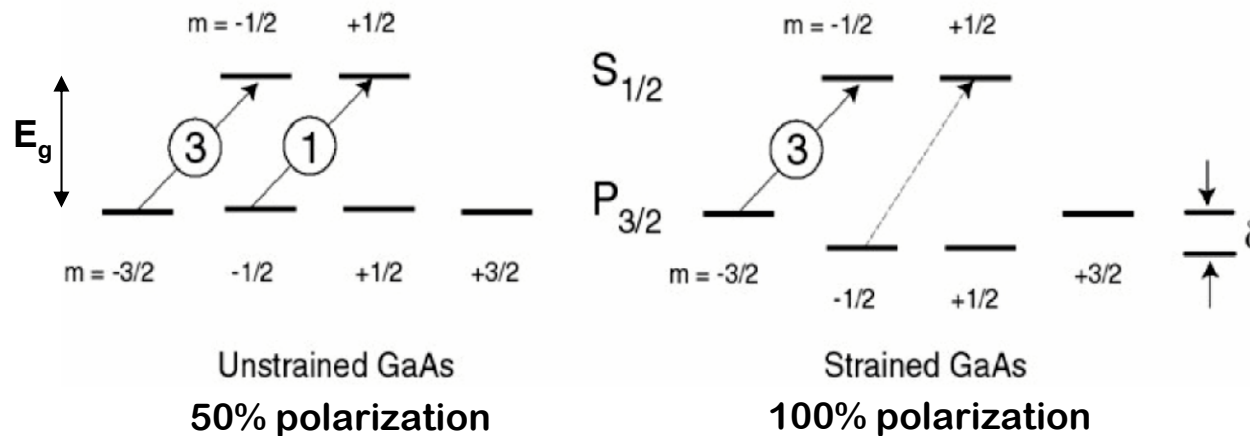
- Improvement:
1. increase QE
  2. increase polarization



# Basics of polarized electron photocathode

## Semiconductor: suitable material for polarized photocathodes

Non-zero transition matrix elements for semiconductors under circular-polarized light illumination



Strained SL : highest polarization (HH-LH splitting further increased due to the quantum confinement by SL)

Initial polarization: 
$$P_0 = (n_{\uparrow} - n_{\downarrow}) / (n_{\uparrow} + n_{\downarrow})$$

# Why GaAsSb/AlGaAs SL?

## Existing structures in literature

1. InGaAs/AlGaAs (strained well), 70-80%, QE~0.7%
  2. GaAs/GaAsP (strained well), 92%, measured, QE~1%
  3. GaAs/AlInGaAs (strained barrier), 91%
  4. AlInGaAs/GaAsP (strain-balanced), 84%
  5. AlInGaAs/AlGaAs (strained well), 92% with QE~0.85%
- } All HH-LH splittings < 95 meV

## GaAs/GaAs<sub>0.64</sub>P<sub>0.36</sub> SL:

Best overall performance thus far, HH-LH splitting  $\delta \sim 92$  meV

## GaAs<sub>0.85</sub>Sb<sub>0.15</sub>/Al<sub>0.4</sub>Ga<sub>0.6</sub>As SL:

- highest VB offset  $\Rightarrow$  Highest HH-LH splitting:  $\delta \sim 168$  meV resulting in highest initial polarization and larger tolerance to  $\gamma$
- Dislocation-free SL material since no strain relaxed layer required, boost QE
- No need to grow very thick metamorphic buffer (5-10  $\mu\text{m}$ ), cost-effective

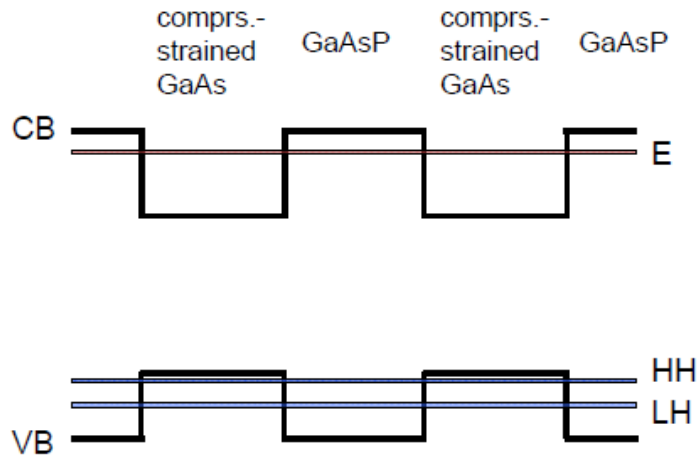
GaAsSb/AlGaAs SL Photocathode – High Polarization and High QE



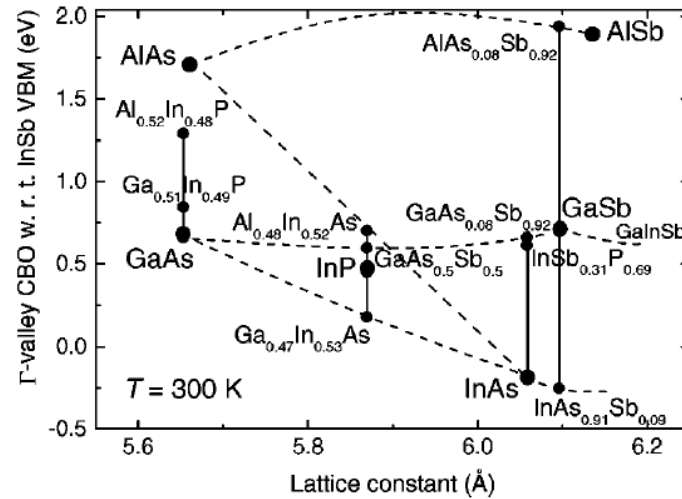
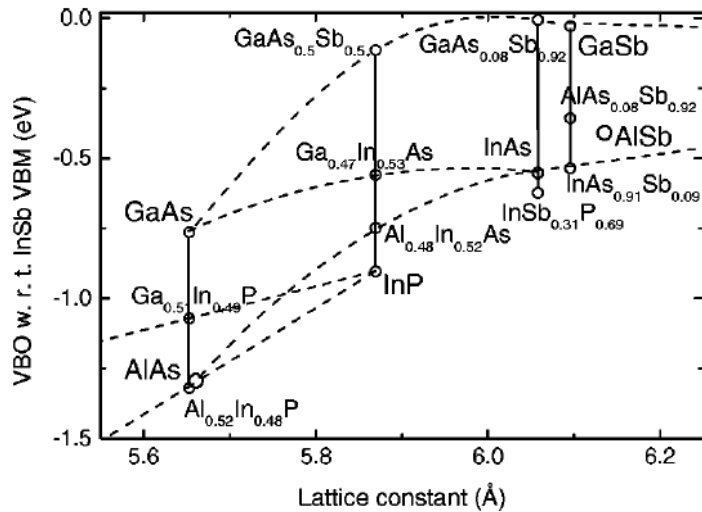
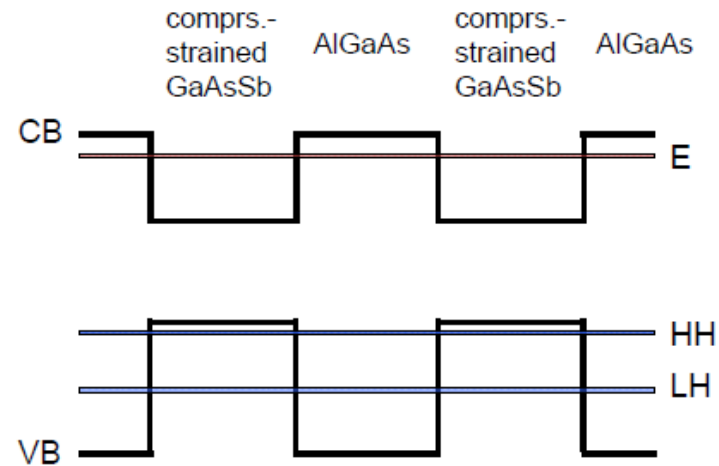


# Very High VB offset in GaAsSb/AlGaAs Heterostructure

## GaAs/GaAsP SL

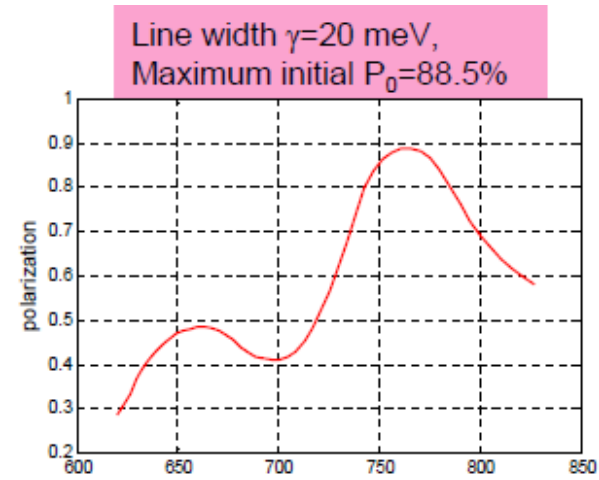
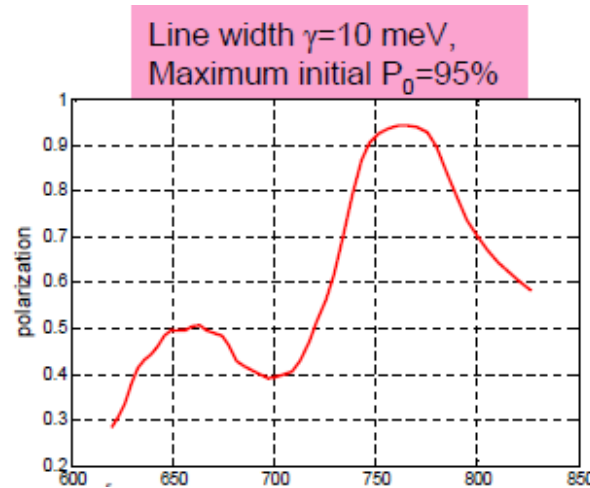


## GaAsSb/AlGaAs SL

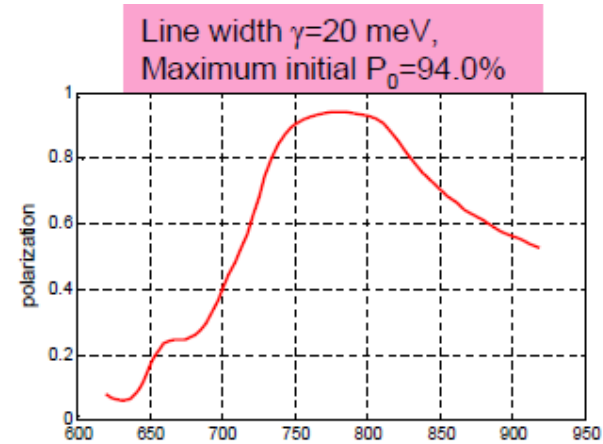
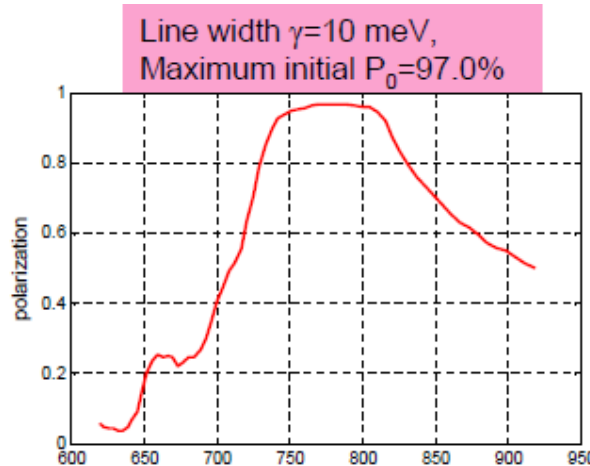


# GaAsSb/AlGaAs SL: wider high $P_0$ range and larger tolerance to $\gamma$

GaAs/GaAs<sub>0.64</sub>P<sub>0.36</sub> SL



GaAs<sub>0.85</sub>Sb<sub>0.15</sub>/AlGaAs SL

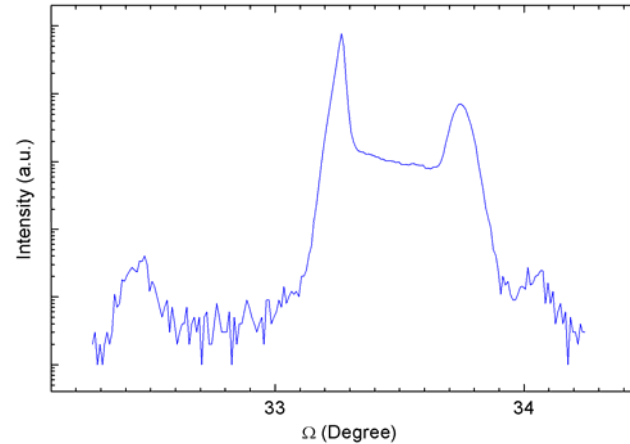


Broadening of band:  $\delta(\omega_{m'}(\vec{k}_{\parallel}, k_z) - \omega) \rightarrow \frac{1}{\pi} \text{Im} \frac{1}{\omega - \omega_{m'}(\vec{k}_{\parallel}, k_z) - i\gamma}$

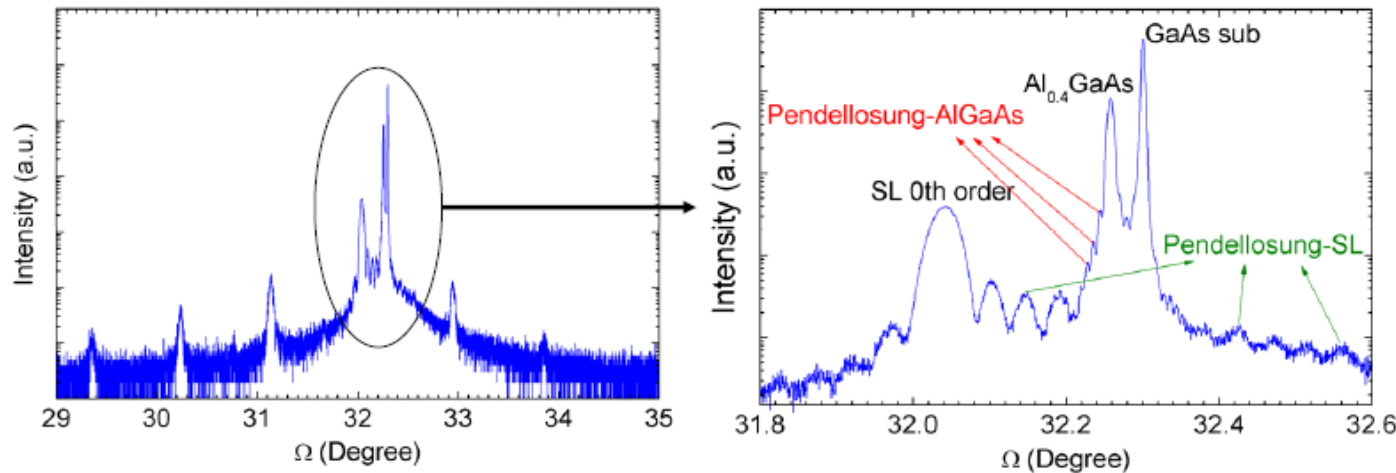


# Much Better Crystalline Quality Material : GaAsSb/AlGaAs SL

Higher order satellite peaks and Pendellosung fringes observed indicate better quality SL materials.



(Left)  
XRD rocking curve for GaAs/GaAsP SL on 5um GaAsP buffer grown on GaAs substrate.



XRD rocking curve for GaAsSb/AlGaAs SL grown on GaAs.

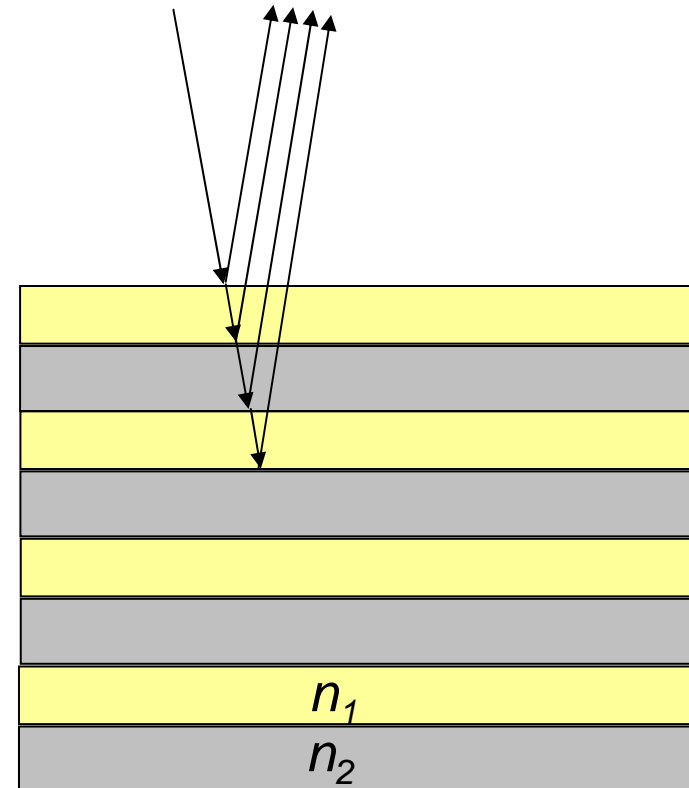
# Distributed Bragg Reflector (DBR)

- Challenge of the epitaxial growth of high quality SL
- Slow transport of the photo-excited electrons
- The rapid spin relaxation



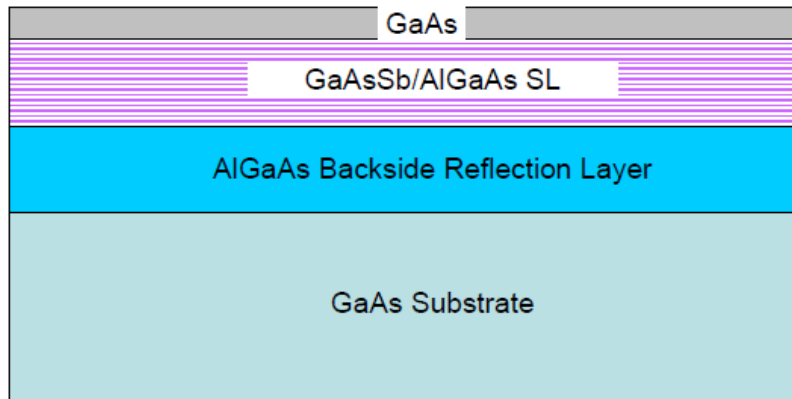
- The active layer of SL photocathode ~100 nm thick.
- Only a few percent of incident light absorbed at best.

$$R = \left[ \frac{n_2(n_1)^{2N} - n_1(n_2)^{2N}}{n_2(n_1)^{2N} + n_1(n_2)^{2N}} \right]^2$$

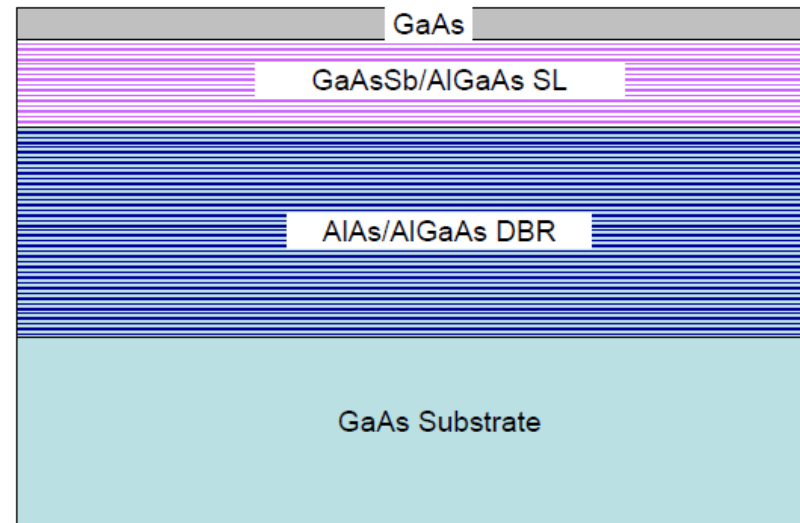


# GaAsSb/AlGaAs SL Photocathode Wafer Structures

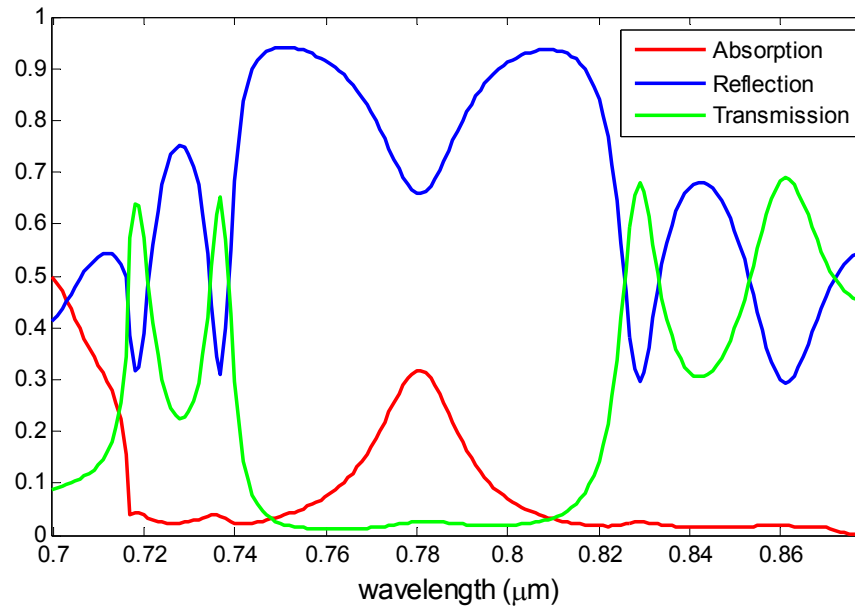
## GaAsSb/AlGaAs SL photocathode w/o DBR



## GaAsSb/AlGaAs SL photocathode w/ DBR



# Absorption enhancement by DBR



Absorption of the superlattice with DBR and Fabry-Perot cavity together with the surface reflection and transmission into GaAs substrate



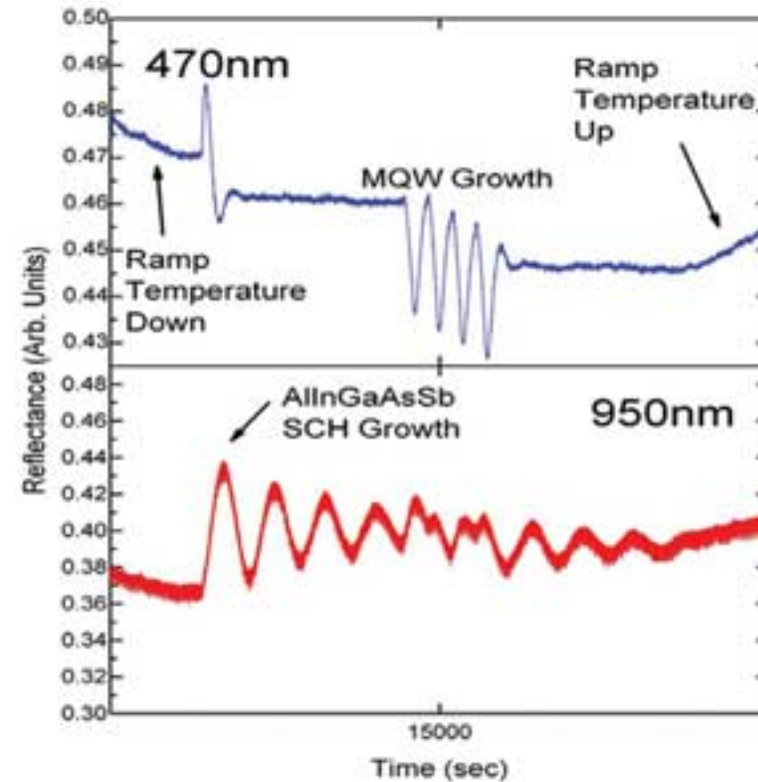
# Accurate Temperature Control for Mixed Group-V Materials

GaAsSb: As/Sb composition highly dependent on growth temperature

*AccuTemp™ In-Situ 4000 Process Monitor*

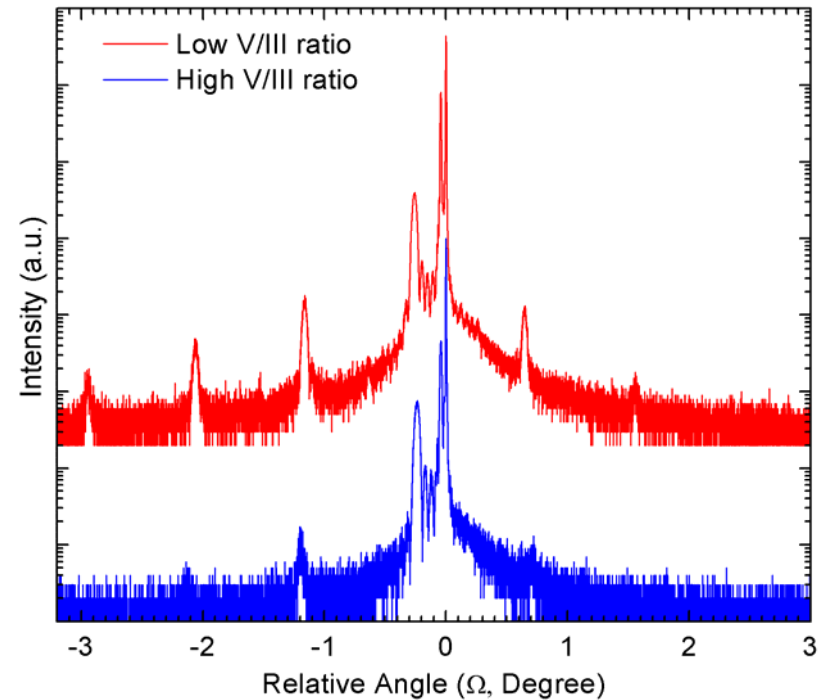
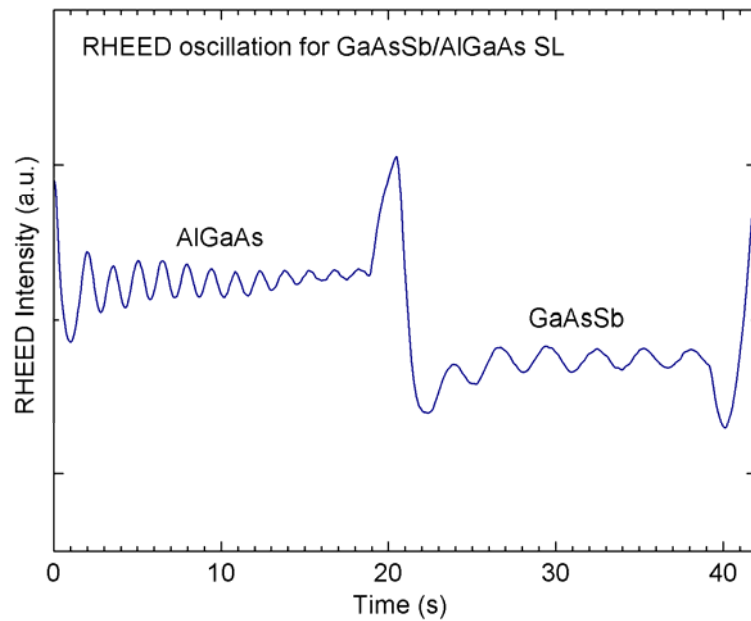


Temperature equivalent noise: <math><0.5\text{C}</math>



# High Quality GaAsSb/AlGaAs SL Grown by MBE

- Strong RHEED oscillations during whole process of MBE growth
- Up to 4th order satellite peaks observable in HRXRD rocking curves





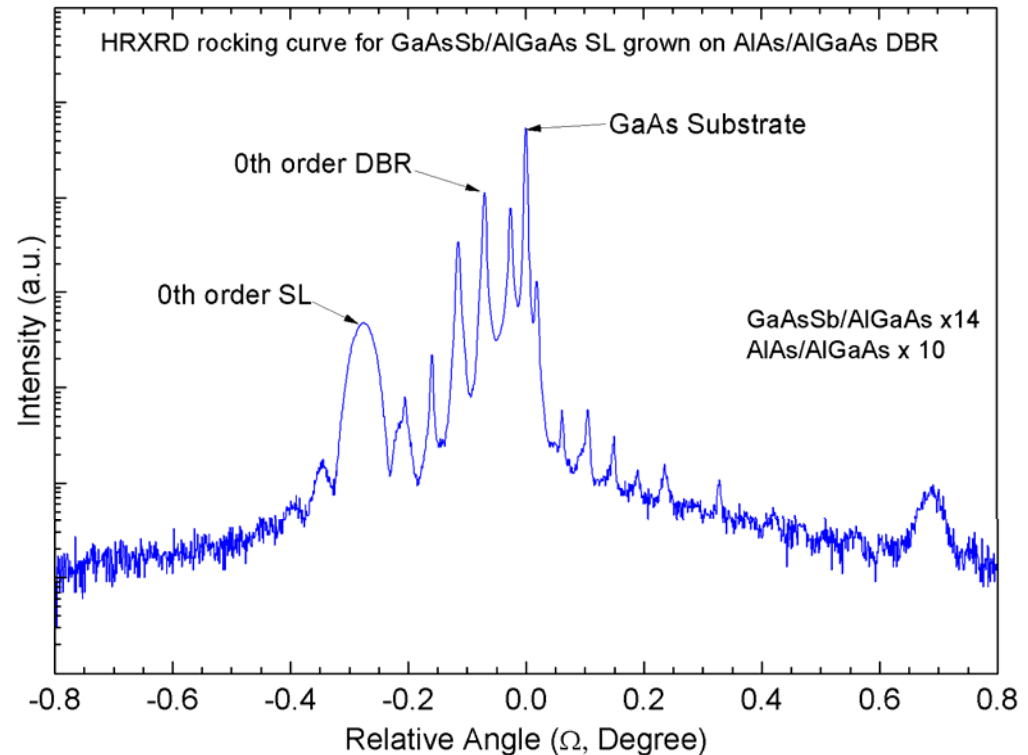
# MBE Growth of AIAs/AlGaAs DBRs

## Calibration of MBE growth of AIAs/AlGaAs DBR completed

Main challenge of growth of AIAs/AlGaAs DBR:

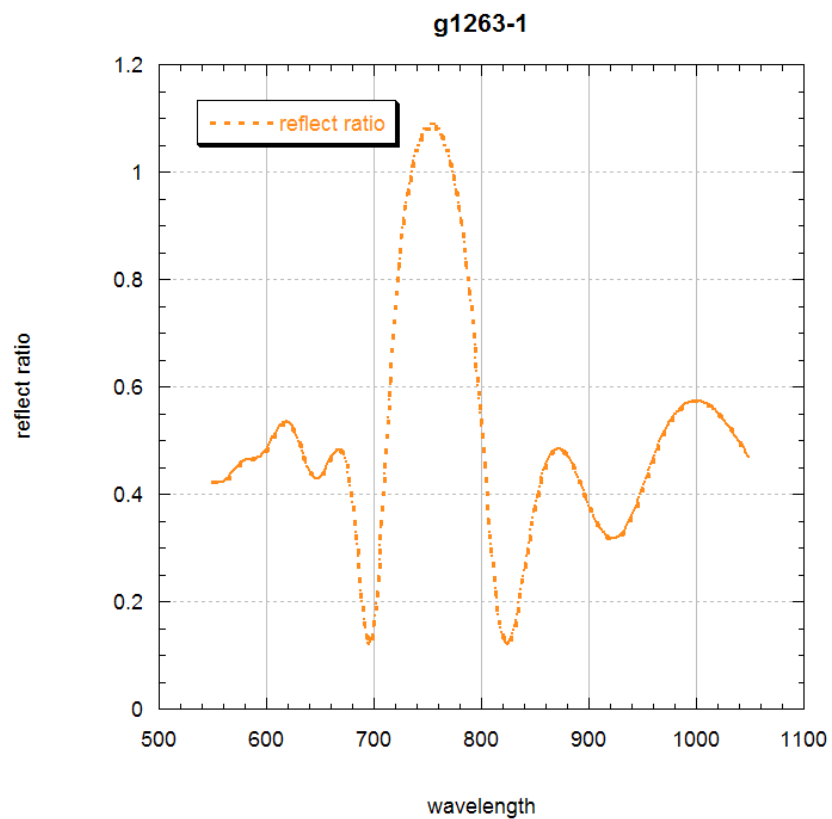
large growth temperature difference between AIAs (705 °C) and AlGaAs (615 °C).

A special recipe developed for MBE growth of AIAs/AlGaAs DBRs

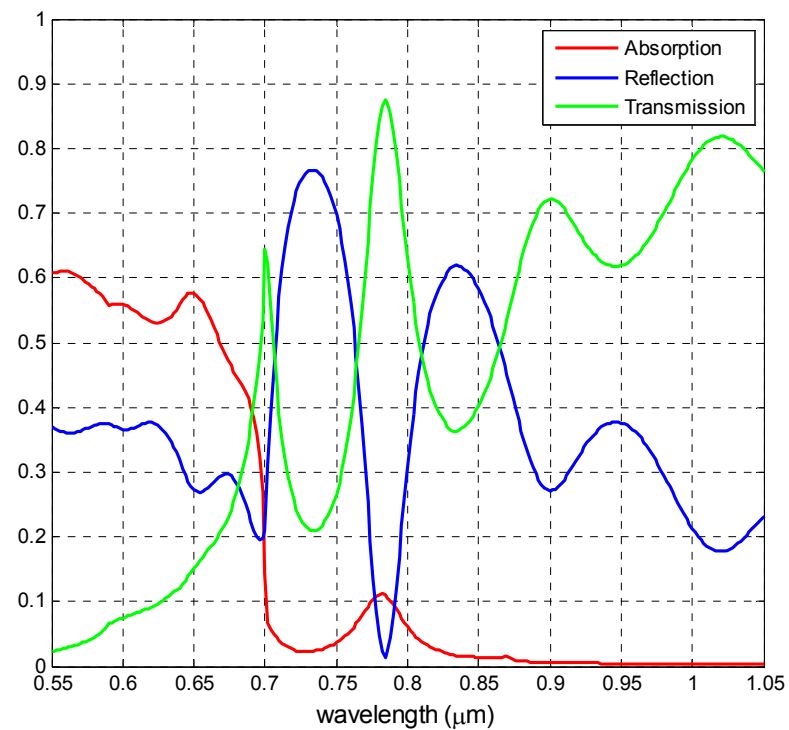


HRXRD rocking curve for  $\text{GaAs}_{0.85}\text{Sb}_{0.15}/\text{Al}_{0.38}\text{Ga}_{0.62}\text{As}$  (x14) SL grown on  $\text{AlAs}/\text{Al}_{0.25}\text{Ga}_{0.75}\text{As}$  (5.6nm/6.3nm x10) DBR on GaAs (100) substrate.

## 6-pair Al<sub>0.25</sub>GaAs/AlAs DBR



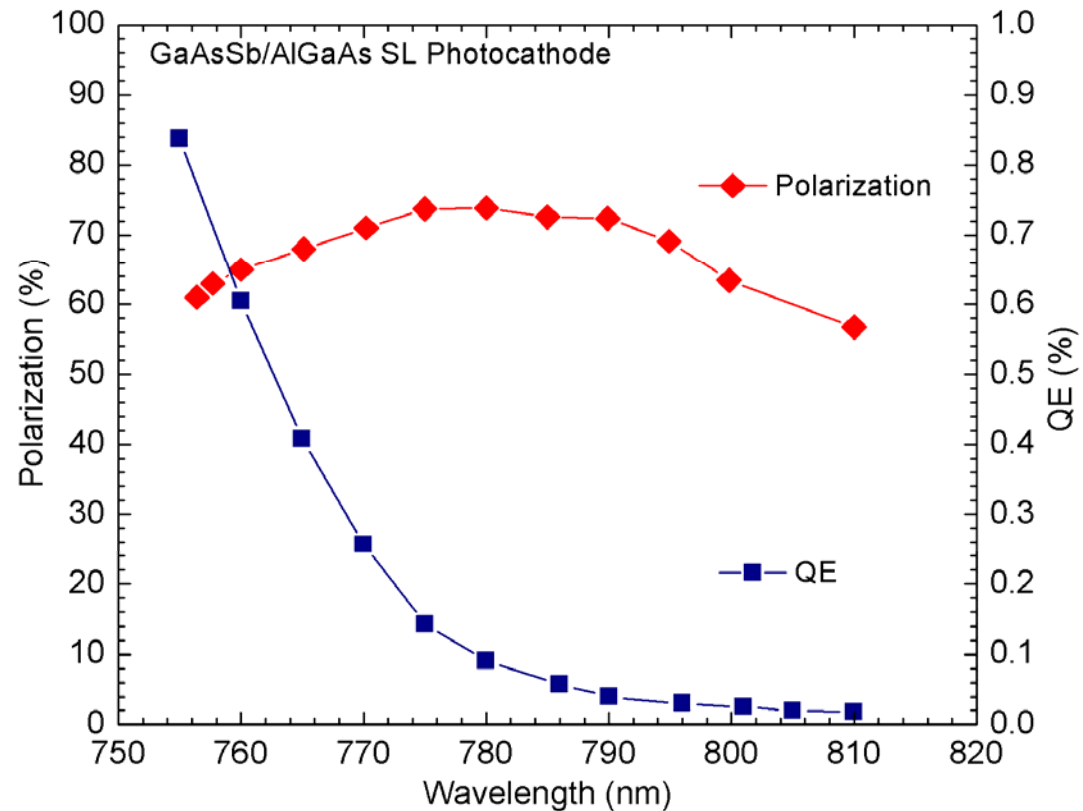
Measured surface reflection performed at SVT.



Modeling results of DBR with photocathode SL..

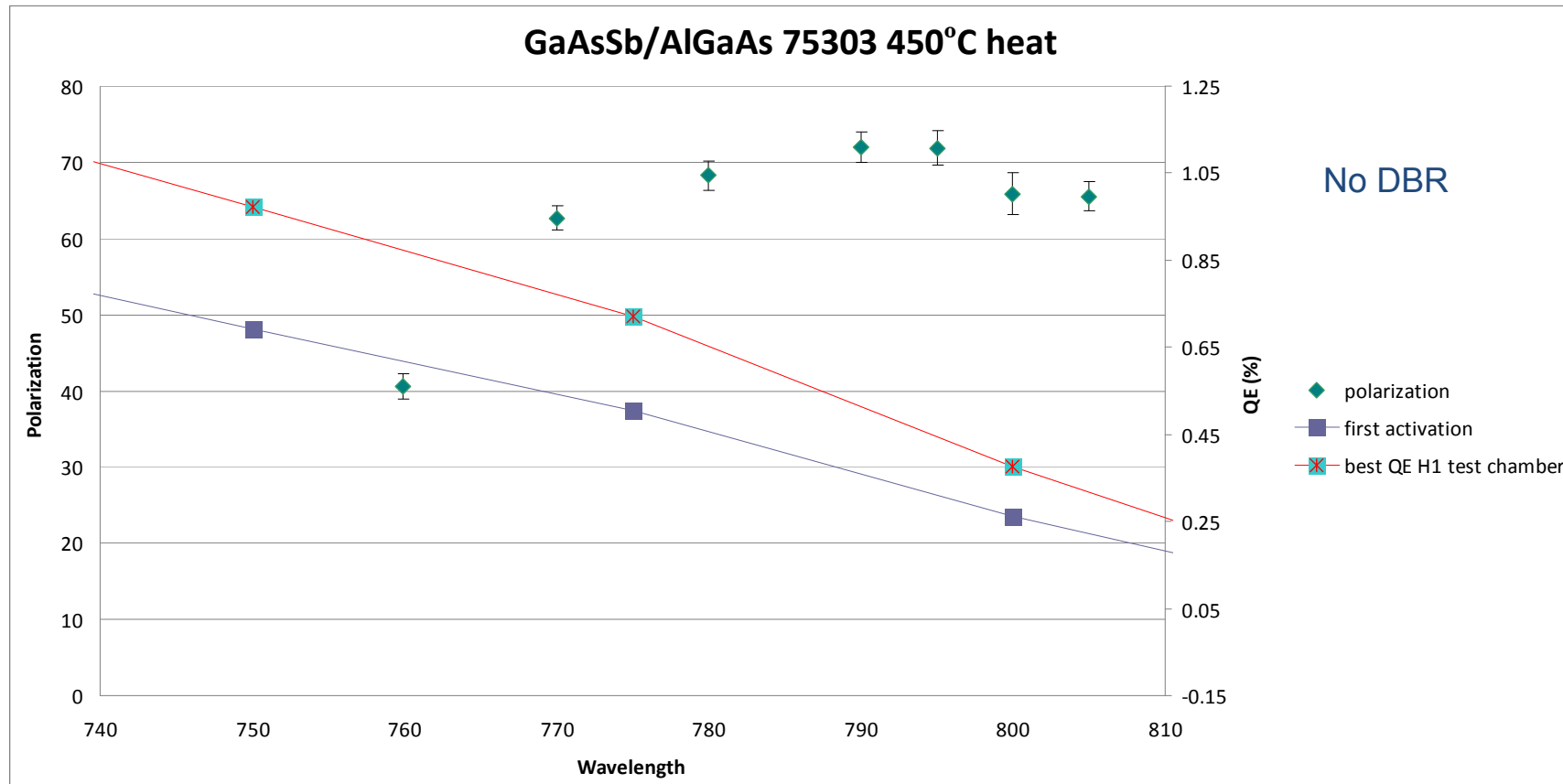
# GaAsSb/AlGaAs SL Photocathode – Testing Results (1st batch)

- Up to 73% polarization achieved
- QE very low ~0.1%



Polarization and quantum efficiency for a fabricated GaAsSb/AlGaAs superlattice photocathode (w/o DBR).

# GaAsSb/AlGaAs SL Photocathode – Testing Results (2nd batch)



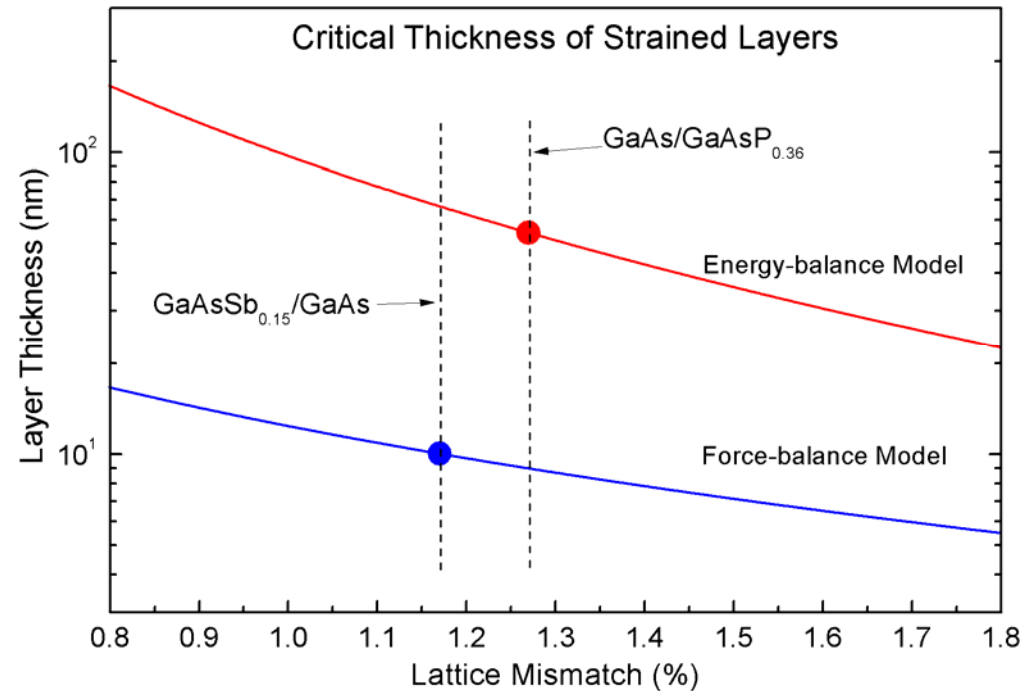
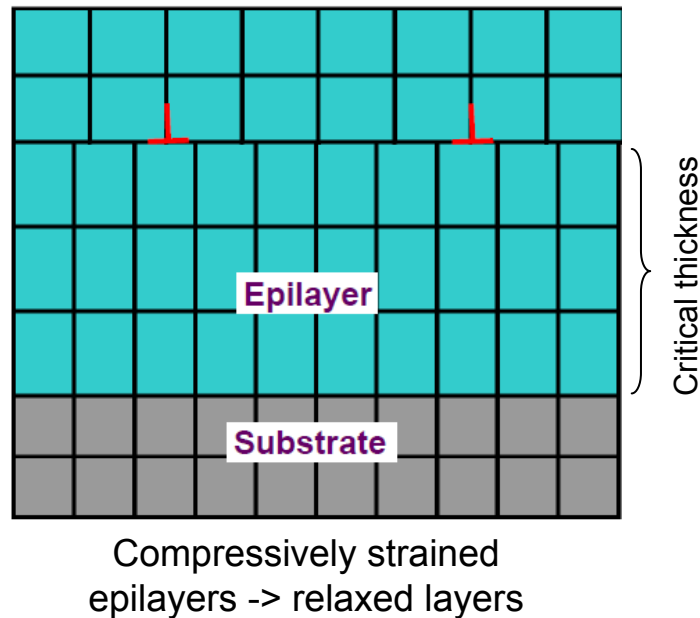
Better QE by improved As capping process.  
The polarization is still below expected  $P_0$ .



# Less Strain Tolerance for Antimonides

Strain Relaxation:

- Poor quality of single crystal material due to dislocations
- Loss of strain effect on bandstructure - low polarization



# Modified GaAsSb/AlGaAs SL

- **Remove strain relaxation**

1. More detailed analysis on GaAsSb/AlGaAs SL (Strain relaxation percentage, XRD reciprocal space mapping)
2. Lower Sb composition in SL

- **Minimize transport loss**

1. Thinner AlGaAs barrier and lower Al composition
2. Further improvement of material quality

- **Reduce spin relaxation**

Lower Sb and Al composition

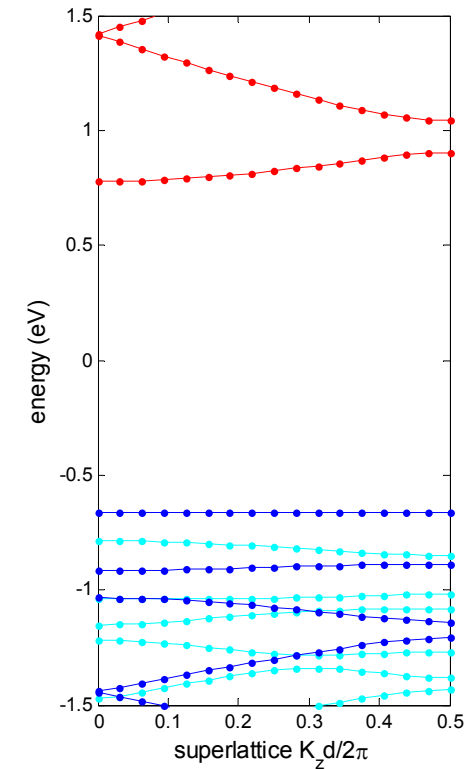
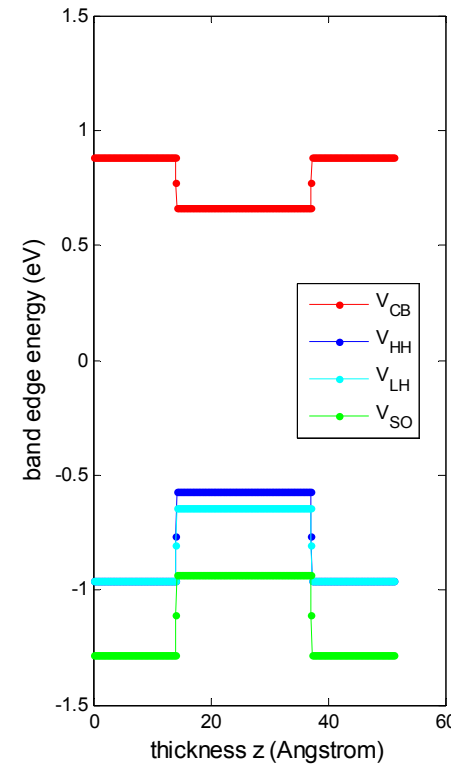
Modified SL design (right)

Initial polarization:

~96% @  $\gamma=10$  meV

~93% @  $\gamma=20$  meV

## GaAsSb<sub>0.10</sub>/Al<sub>0.30</sub>GaAs, 8-10 ML



HH-LH splitting = 123.56 meV  
 $m^* = 0.0755$ , electron mobility 3845.54



# Summary

## Progress

- SL structure design and DBR design completed.
- Two batch of GaAsSb/AlGaAs SL photocathode grown, fabricated, and tested.
- New GaAsSb/AlGaAs SL structure designed.
- Calibration of modified GaAsSb/AlGaAs SL completed
- Delay due to cryo-shroud leakage; leakage fixed and maintenance completed.

## Next step

- Optimization of MBE growth of GaAsSb/AlGaAs SLs
- MBE growth and optical testing of DBRs
- MBE growth of GaAsSb/AlGaAs SL photocathodes
- Device fabrication and testing (JLab)

