

# Charged Fluid Centrifuges for Separation of Large Quantities of Isotopes

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# Liquid Plasma

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New generation of Liquid Centrifuge Separators (LCS) for stable and unstable isotopes.

1. Same principle of ion-neutral coupling,
2. Inherent population of ions in liquid form and the absence of recombination. No need to continue ionization.
3. Low temperatures and high densities. Liquid allows internal cooling.
4. Large quantities and low-cost production require such efficiency.

# Theory

Plasma and neutral gas as single conducting fluid:

$$\frac{\partial n}{\partial t} + \nabla \cdot n\vec{v} = 0$$

$$mn \left[ \frac{\partial \vec{v}}{\partial t} + (\vec{v} \cdot \nabla) \vec{v} \right] = -\nabla p + \vec{j} \times \vec{B} + \eta \nabla^2 \vec{v}$$

Under steady state in cylindrical coordinates:

Radial Direction  $-\nabla p + \frac{nmv_{\Theta}^2}{r} = 0$  gives

$$n = n_o \text{EXP} \left[ \frac{\omega^2 r^2 m}{kT} \right]$$

where  $\omega =$  rotation velocity

In two isotopes  $(\eta_1, m_1; \eta_2, m_2)$  of a given element, the enrichment factor  $q$  can be defined as:

$$q(r) = \frac{\frac{N_2(r)}{N_1(r)}}{\frac{N_2(r=0)}{N_1(r=0)}} - 1$$

$$= EXP \left[ \frac{\omega^2 r^2 \Delta M}{2kT} \right] - 1$$

Exponential dependence was confirmed experimentally.

Taking  $V_{\Theta}$  component

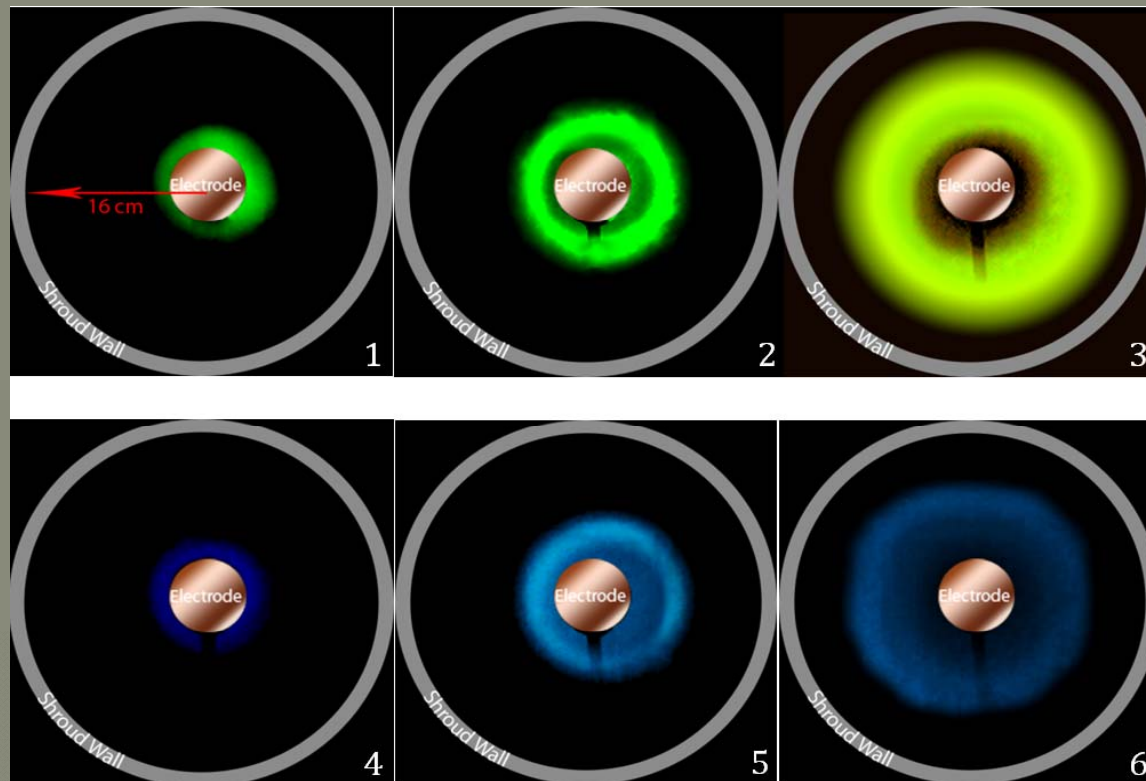
$$(\eta \nabla^2 \vec{v}) = j_r B$$

Balance of  $\eta$  viscous drag with  $j \times B$  drive

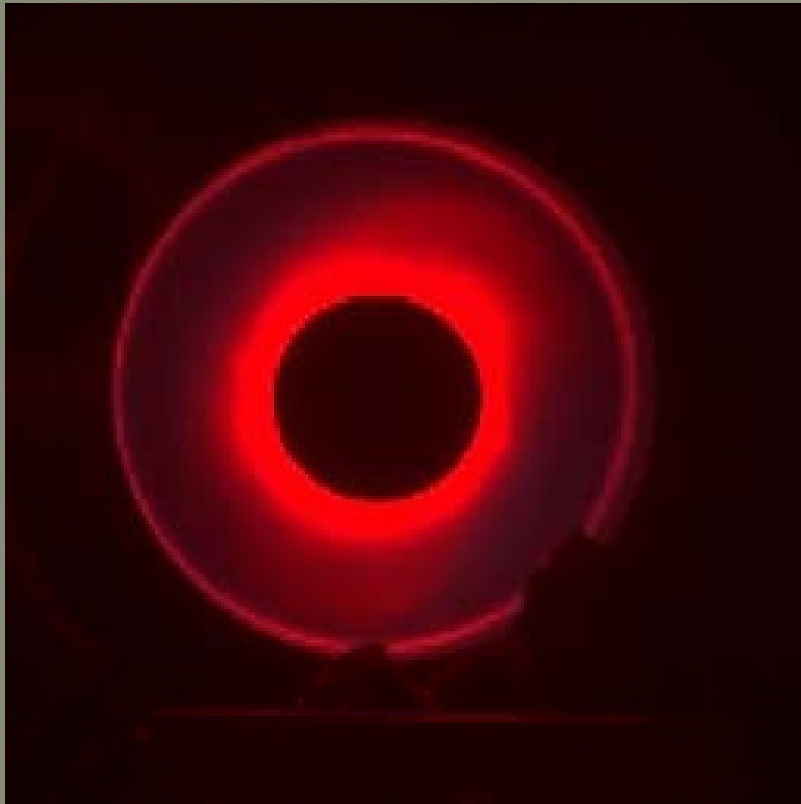
$$\eta \left[ \frac{\partial V_{\Theta}}{\partial r^2} + \frac{1}{r} \frac{\partial V_{\Theta}}{\partial r} - \frac{V_{\Theta}}{r^2} \right] = \frac{IB}{2\pi r L}$$

# Experiments

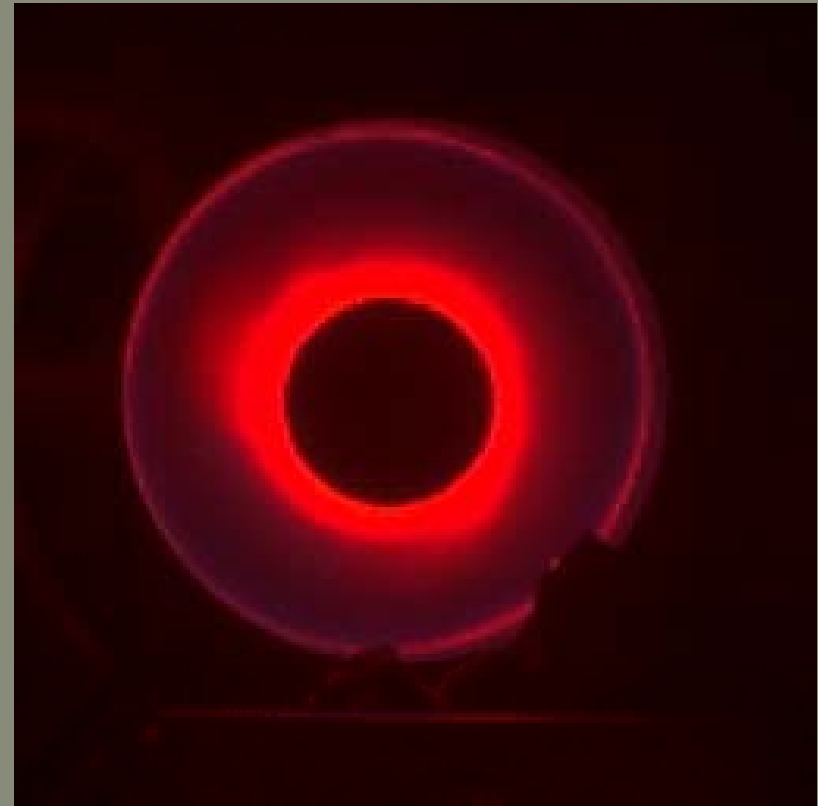
- II. Spectroscopic measurements show that ions and neutrals rotate and expand radially in the same manner.



# Plasma Rotation Videos

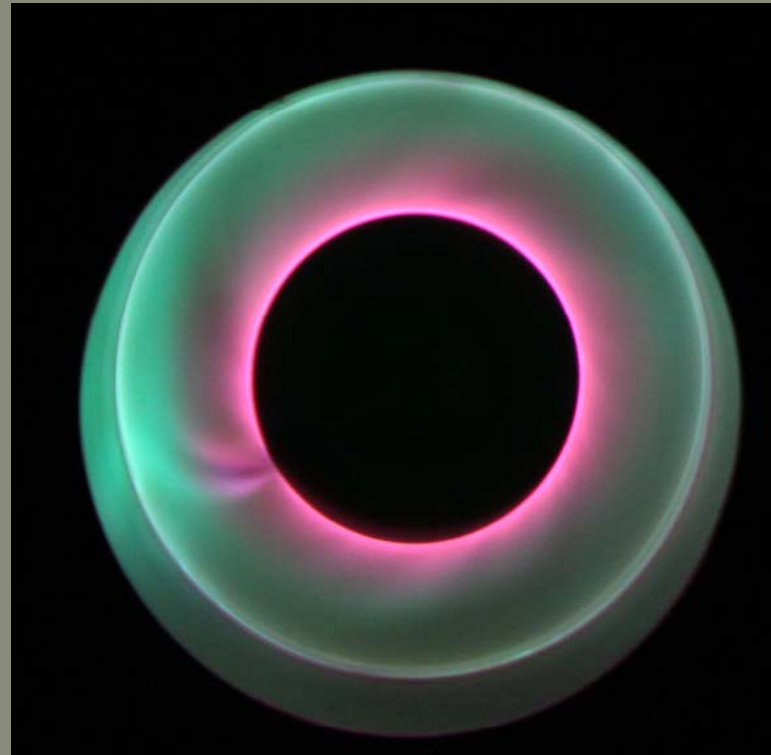
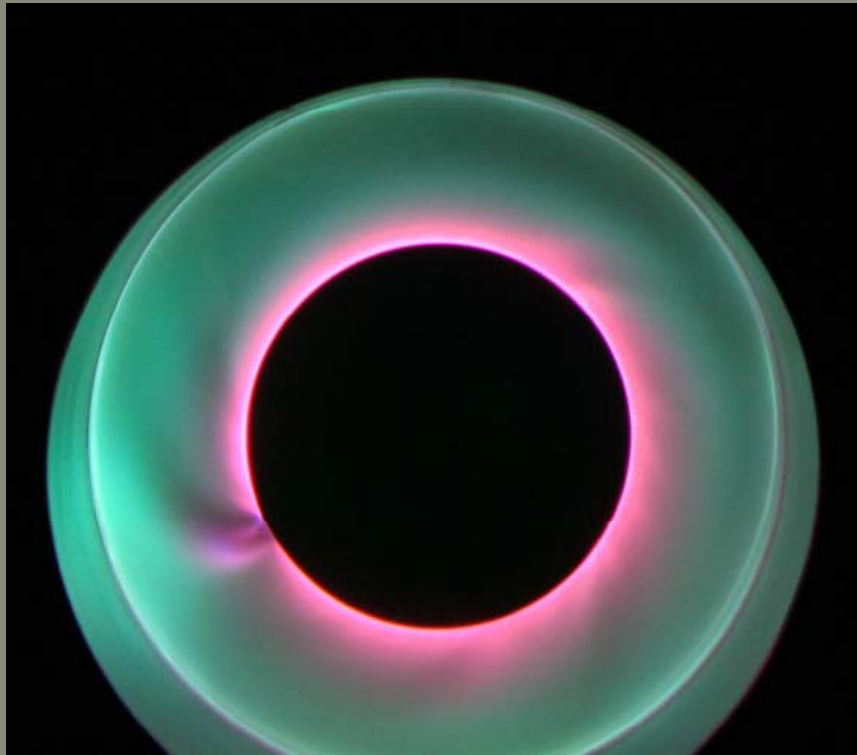


Low Current



High Current

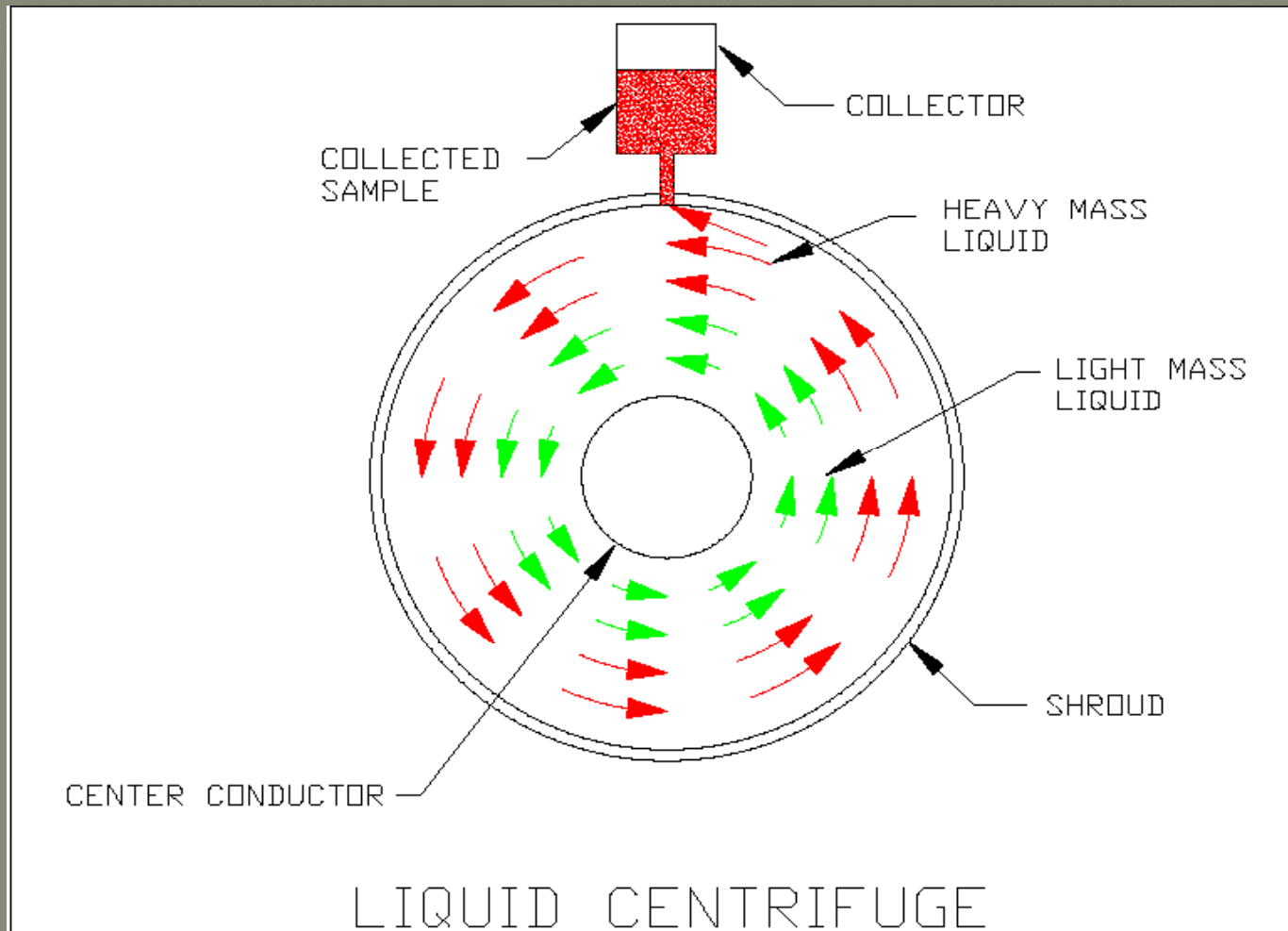
# Cu metallic vapor released from outer electrode by Ar sputtering



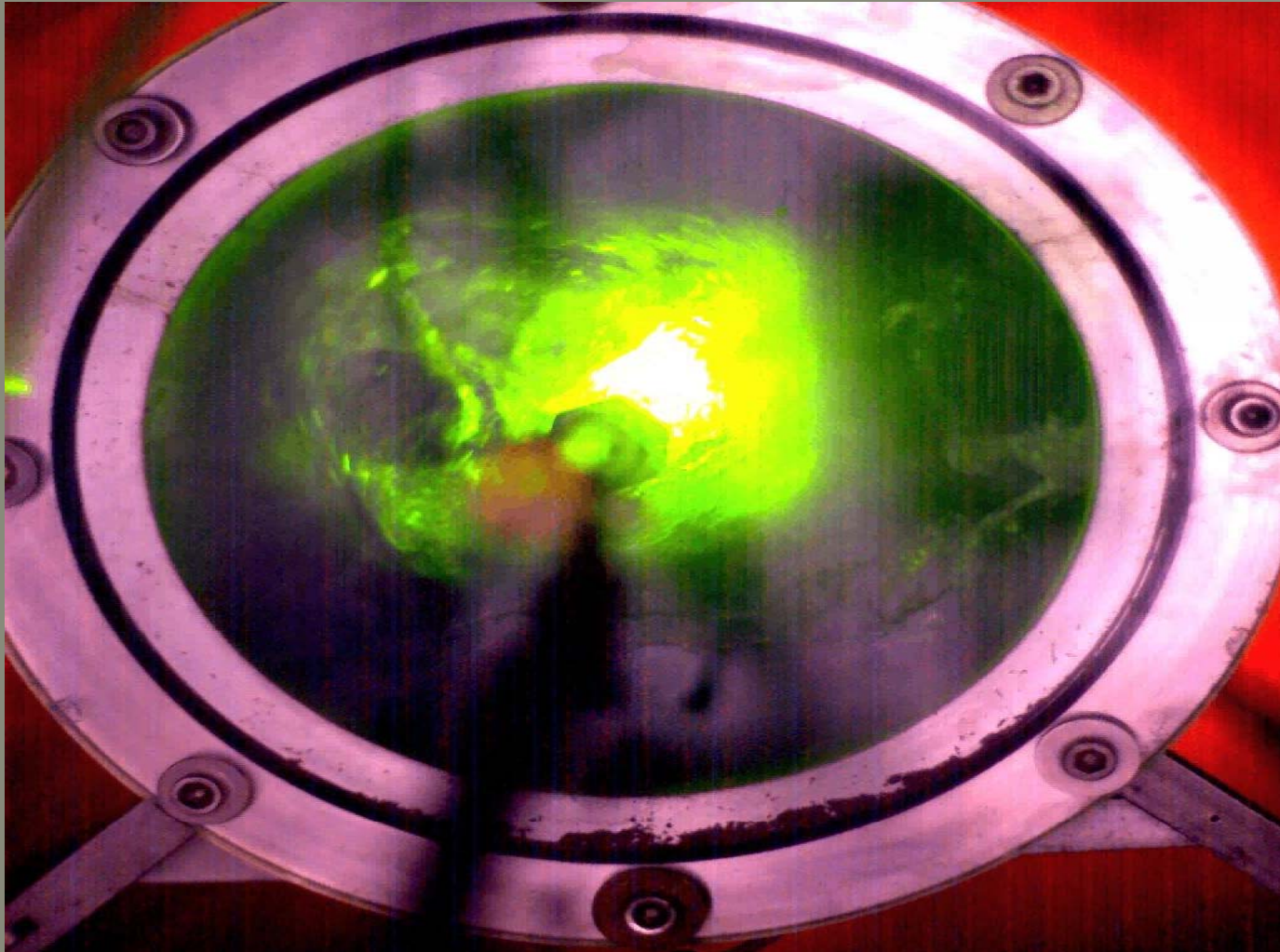
Ne background 1 torr and Ar Flow rate: 500 CCM



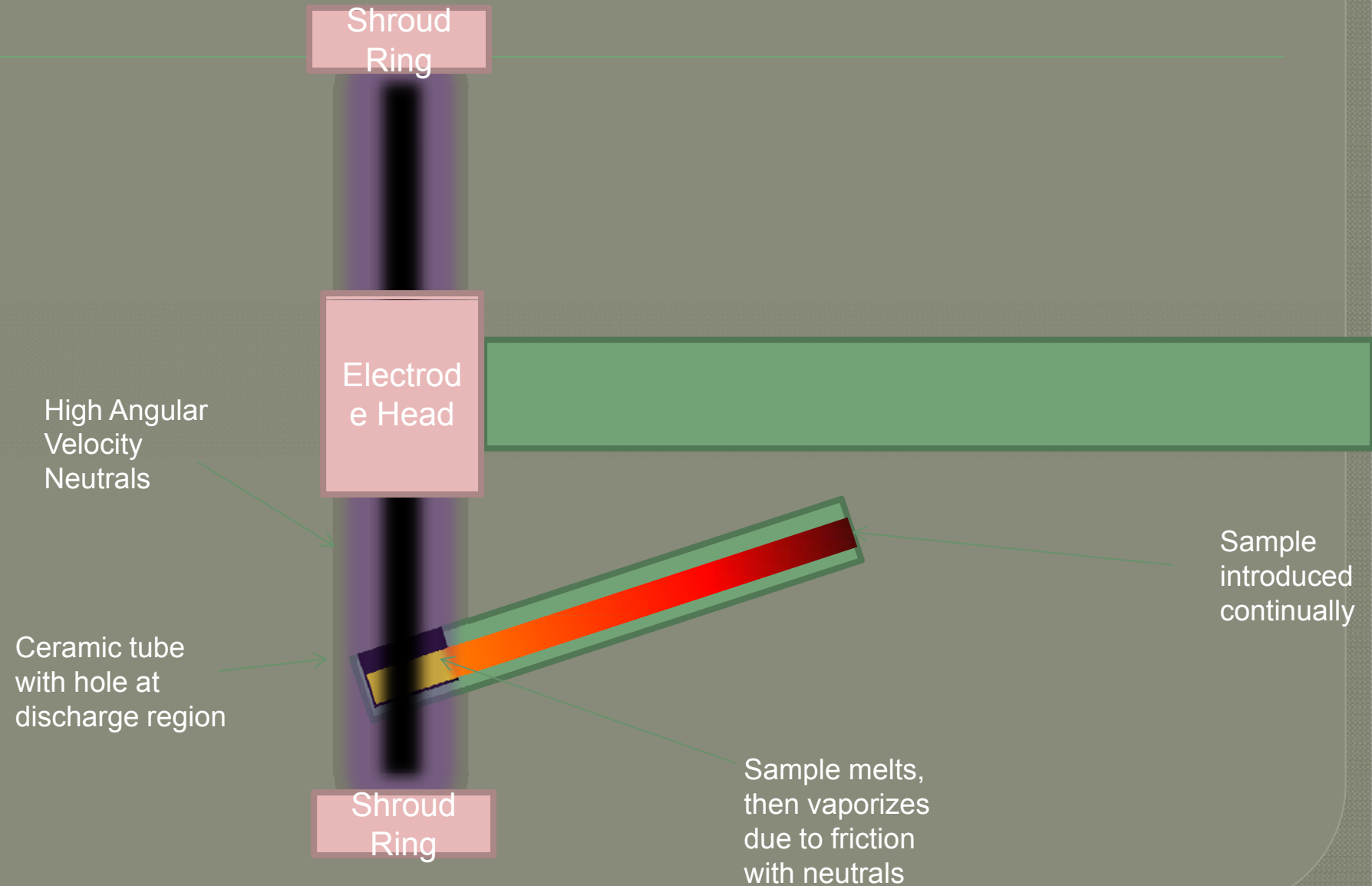
# Fluid Isotope Separator Centrifuge



# Experiments

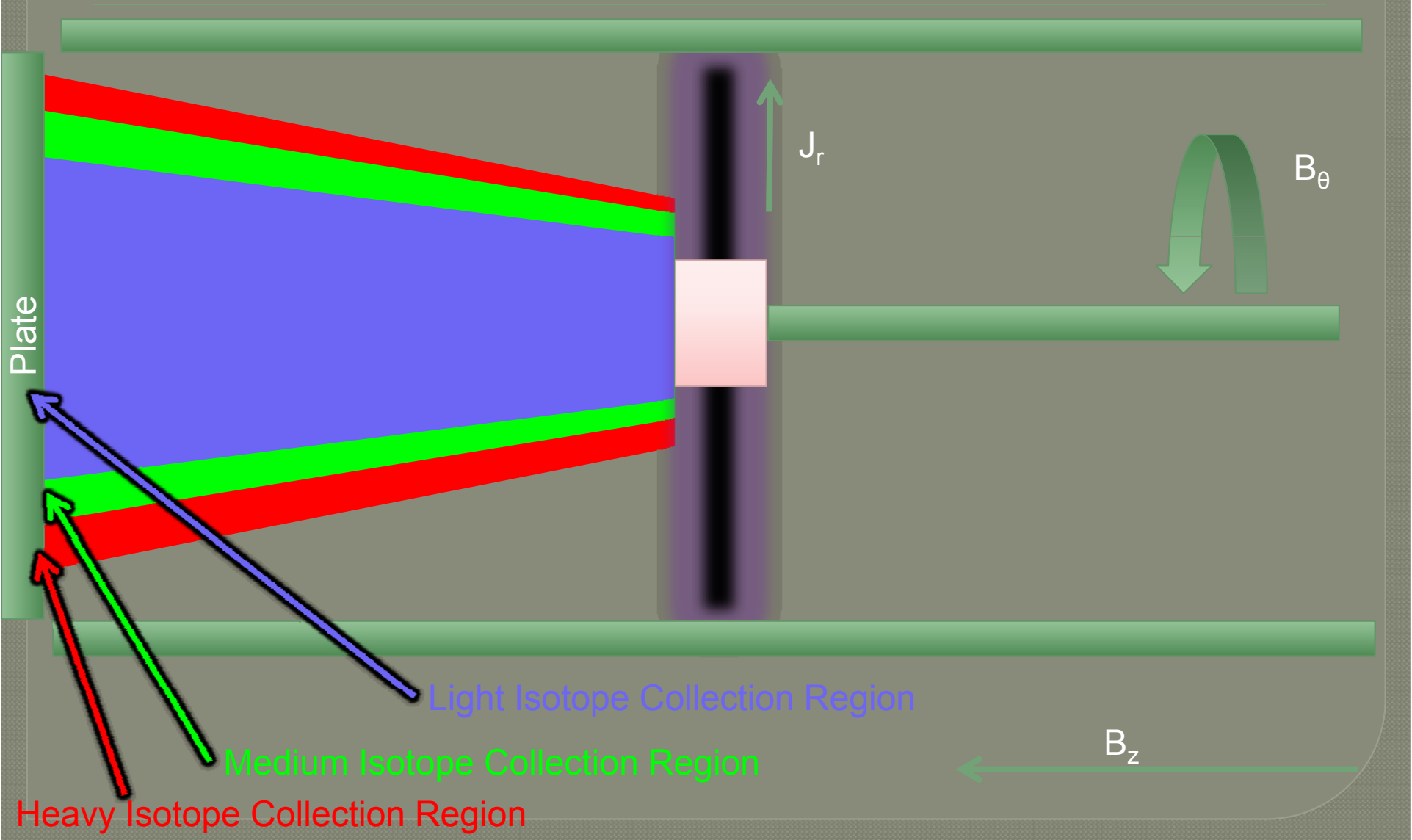


# Continuous Source heated by rotating neutrals

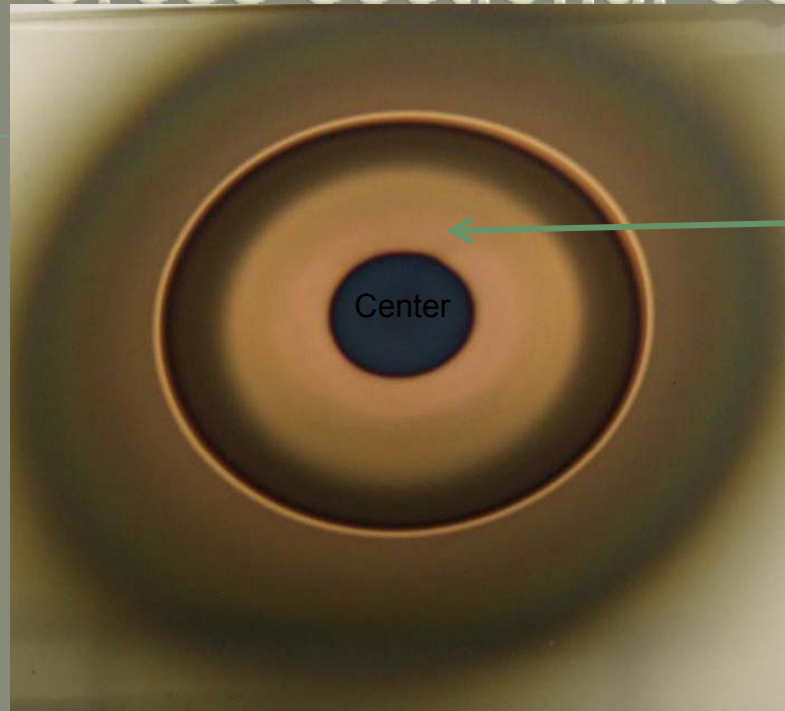


# Cross-sectional Collection (CS)

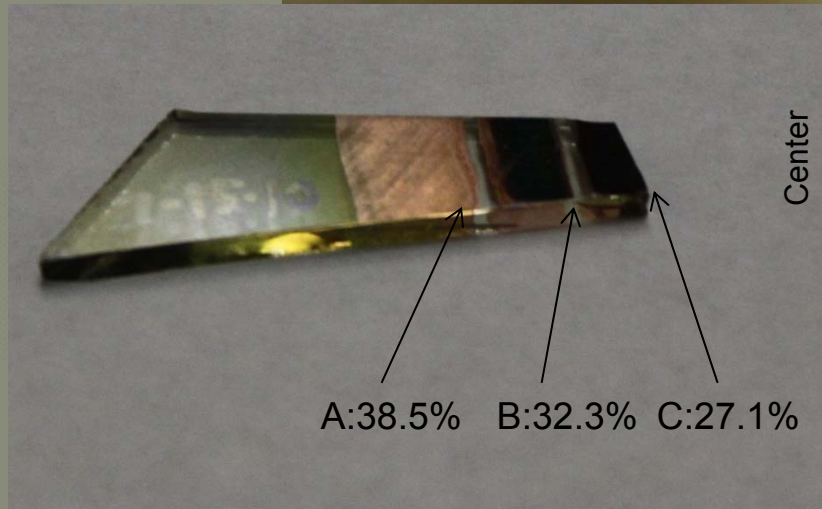
←  
 $F_z = J_r \times B_\theta$



# Cross-sectional Collection Results



Front view of Cu Deposition Ring Structure from actual experiment



Analysis slice from sample showing Cu-65 abundance vs. radius

Cu<sup>65</sup> abundance Tested by PNL. (Radius, A: 2.5cm; B: 2.0cm; C: 1.7cm)

# Comparison between conventional and FIS centrifuges

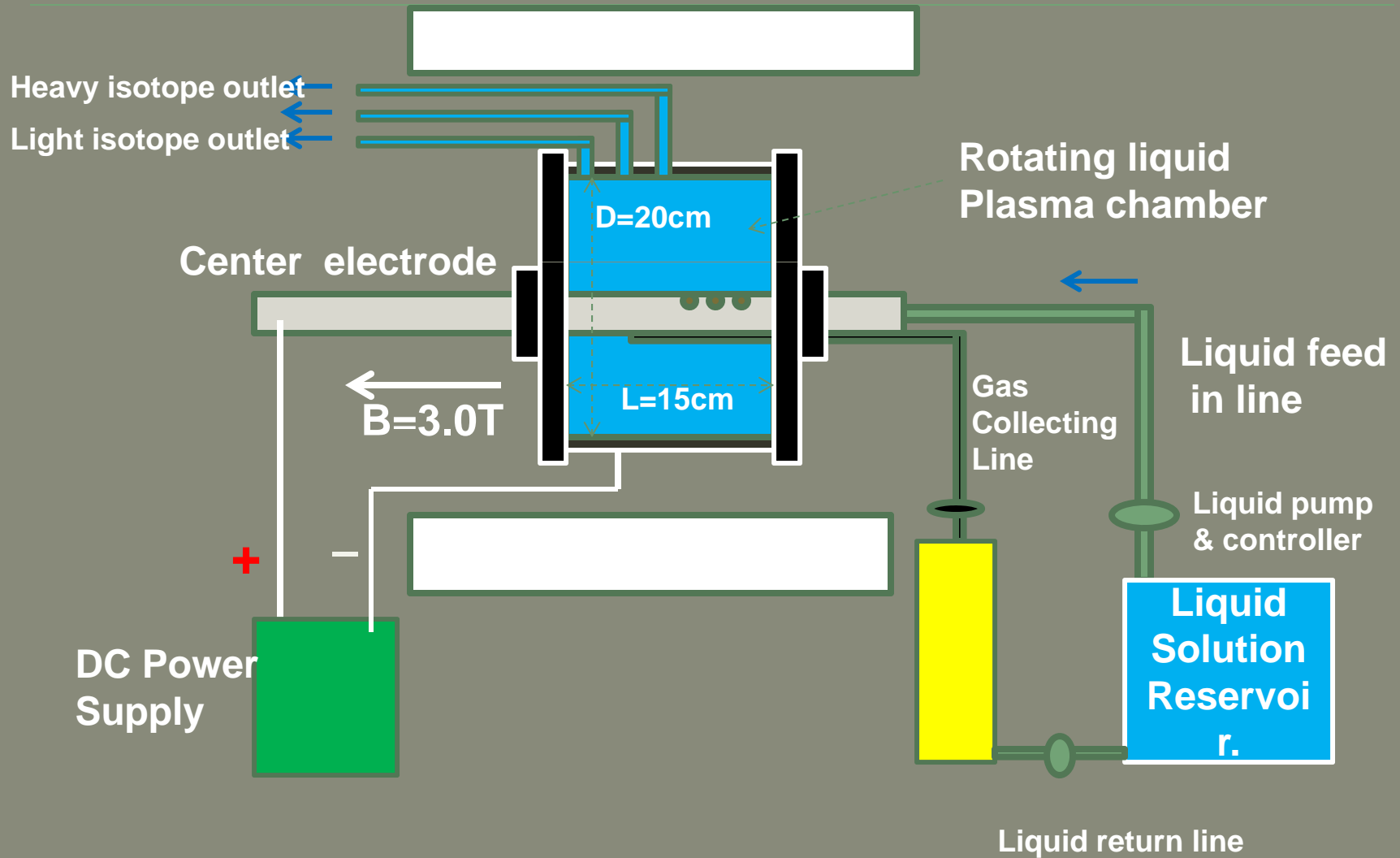
	Conventional Centrifuge	Fluid Isotope Separator (Liquid)	Fluid Isotope Separator (Gas)
Radius (cm)	5	30	20
Height (cm)	400	25	25
Volume (cm <sup>3</sup> )	3x10 <sup>4</sup>	7 x 10 <sup>4</sup>	3 x 10 <sup>4</sup>
Rotation rate (rps)	600	550 - 1000	1000 – 10,000
Relative centrifugal force (a = 980 cm/s <sup>2</sup> )	6.6 x 10 <sup>4</sup>	3.6 x 10 <sup>5</sup> - 1.2 x 10 <sup>6</sup>	3 x 10 <sup>6</sup>
Density (n/cm <sup>3</sup> )	10 <sup>14</sup>	10 <sup>22</sup>	10 <sup>17</sup>
Temperature (K)	300	313	1425
Pressure (mTorr)	100	7.60x10 <sup>5</sup>	4000
Outer cylinder	Rotating	Stationary	Stationary
Cascade units	>1000	1	1
Drive	Surface	Body	Body
Rotating mass (g)	0.005	70,000	1

# Throughput Summary

	Mechanical Centrifuge	Fluid isotope separator (Liquid)	Fluid Isotope Separator (Gas)
Throughput flow rate (mg/s)	0.01 (estimate)	4.7	1
Throughput flow rate(g/hour)	0.036	16.9	3.6
Separative Factor	1.09 (estimate)	2.24	2.4

# device

Super conducting Magnet: B up to 3.0 Tesla







# NID Research & Development Center



NID has more than 20,000 sq ft of research space at its Valley Research Center (VRC). VRC is located 19 miles north of Los Angeles, California.

# Integrated Spin System (ISS)





Experimental Chambers for diagnostics and engineering

Experimental observation:

Viscous drag is dominant at outer boundary

$$\eta \frac{\partial^2 V_{\Theta}}{\partial r^2} \approx \frac{IB}{2\pi r L}$$

Dimensional Analysis

$$\eta \frac{V_{\Theta}}{(0.1r_o)^2} \approx \frac{IB}{2\pi r L} \Rightarrow V_{\Theta} = \frac{IB(0.1r_o)^2}{2\pi r_o L \eta}$$

$$V_{\Theta} = \omega r_o = \frac{IB[10^{-2}r_o^2]}{2\pi r_o L \eta} = \frac{10^{-2}IB}{2\pi L \eta} r_o$$

$$\omega = \frac{10^{-2}IB}{2\pi L \eta} = \frac{10^{-2}40A(1.3T)}{2\pi(0.1m)(3.3 \times 10^{-4})} /s = 2.8 \times 10^3 /s$$

$$f = 437 Hz$$

## Viscosity for typical gas

$$\eta = 3.3 \times 10^{-4} \frac{kg}{m \cdot s}$$

Experimentally observed rotation rate:

$$f_{Experimental} \approx 340 - 500 Hz$$

$$f_{THEORY} \sim 437 Hz$$